



## Reducing Barriers to Indirect Evaporative Cooling

*David Vernon*

*Co-Director of Engineering*

*UC Davis Western Cooling Efficiency Center*



# OUR MISSION

*Accelerate the development and commercialization of efficient heating, cooling, and energy distribution solutions through stakeholder engagement, innovation, R&D, education, and outreach.*

# WCEC TEAM

## KEY SPONSORS

California Energy Commission  
California Utilities  
Federal Agencies: DOE, DOD, NASA  
Corporate Affiliates



Established April 2007  
Part of the UC Davis Energy and Efficiency Institute

Vinod Narayanan Director  
Mark Modera Associate Director

13 Full-time Engineers  
1 Behavioral Scientist  
3 Graduate Students  
6 Undergrad Students  
4 Support Staff

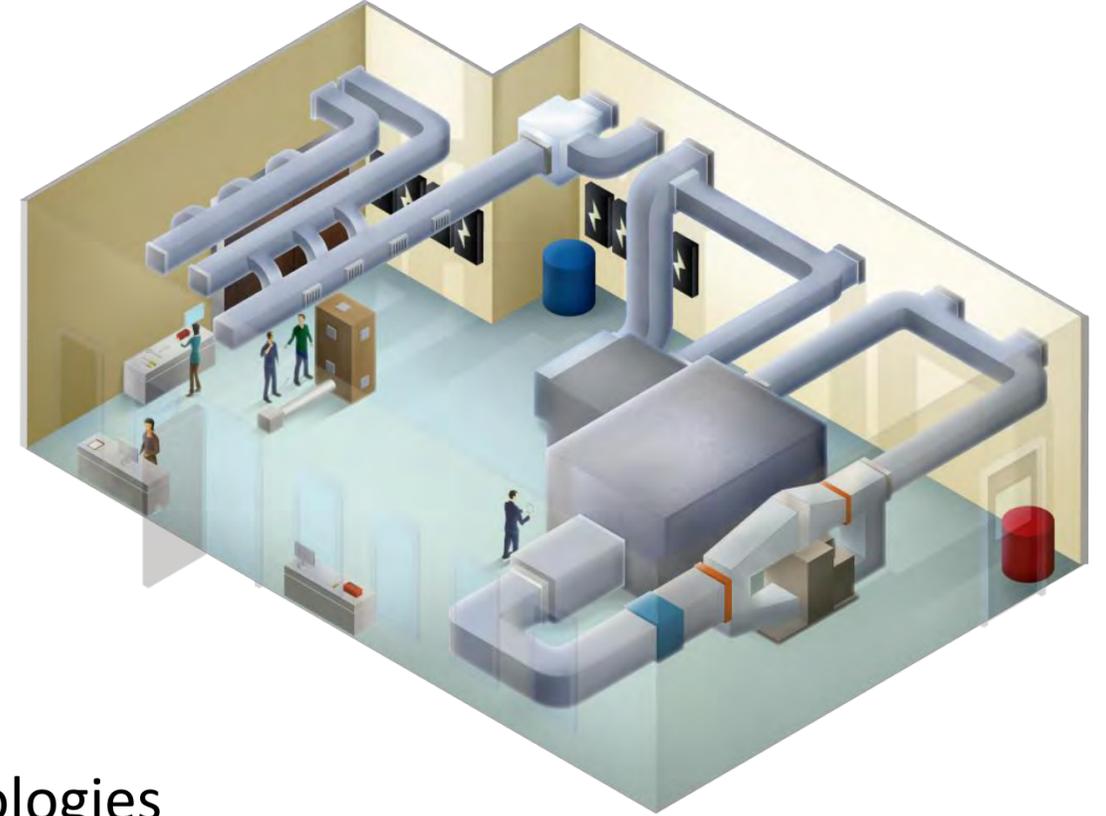
# WCEC EXPERTISE

## Unique Leadership in

- Climate-appropriate cooling technologies
- Laboratory testing

## Significant Expertise in

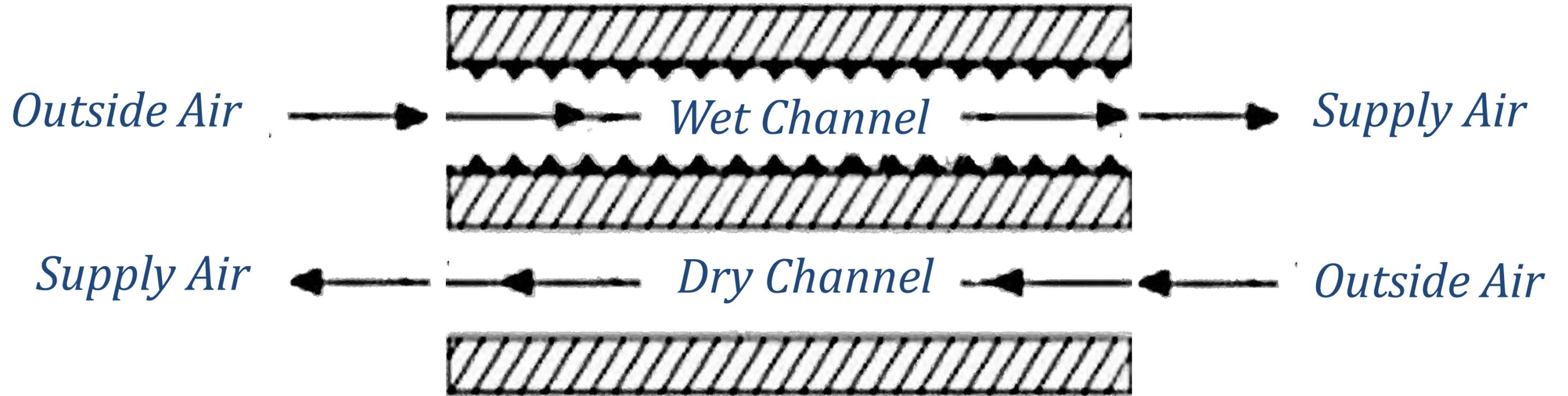
- 3<sup>rd</sup> party technology evaluation
- Modeling
- Field monitoring of HVAC technologies
- Distribution systems for ventilation and thermal energy
- Test standards development
- Human behavior
- Internet control of HVAC systems



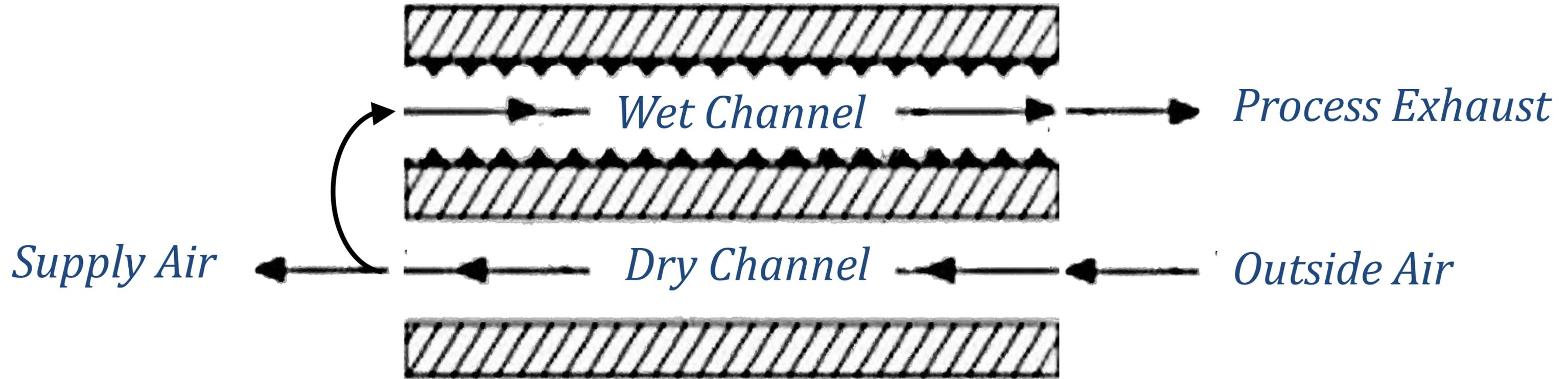
# Direct Evaporative Cooling



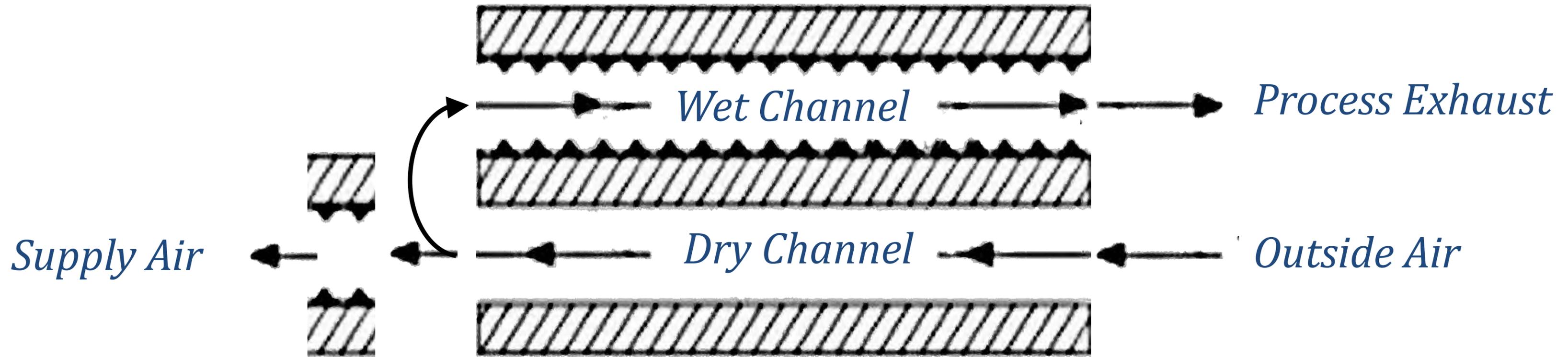
# First Generation Indirect Evaporative Cooling



# Second Generation Indirect Evaporative Cooling



# Third Generation Indirect – Direct Evaporative Cooling



# Indirect Evaporative Cooling Products: Large Buildings DOAS and ventilation pre-cooling



Seeley CW-80



Air<sub>2</sub>O CRS



Munters DOAS



Cambridge ESC

# Indirect Evaporative Cooling Products: Light Commercial



**Seeley CW-15**



**Air<sub>2</sub>O**

# Indirect Evaporative Cooling Products: Residential



**Seeley CW-3**

# Why Indirect Evaporative Cooling?

- » Reduce energy consumption
- » Reduce peak power

# Why NOT Indirect Evaporative Cooling?

- » Limited to dry climates
- » Design complexity (sizing and need separate heat source)
- » Installed cost
- » Water consumption

# Past system layout: Separate unit adds:

- Design steps
- Controls step
- Weight
- Cost



# Hybrid packaged product:

- Adds a little weight
- Close to “like for like”



# Hybrid packaged product:

Seeley Climate  
Wizard Hybrid

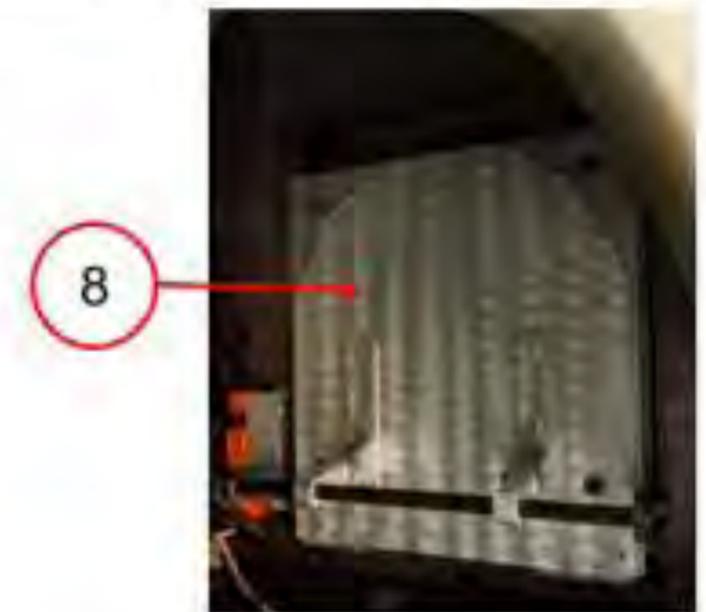
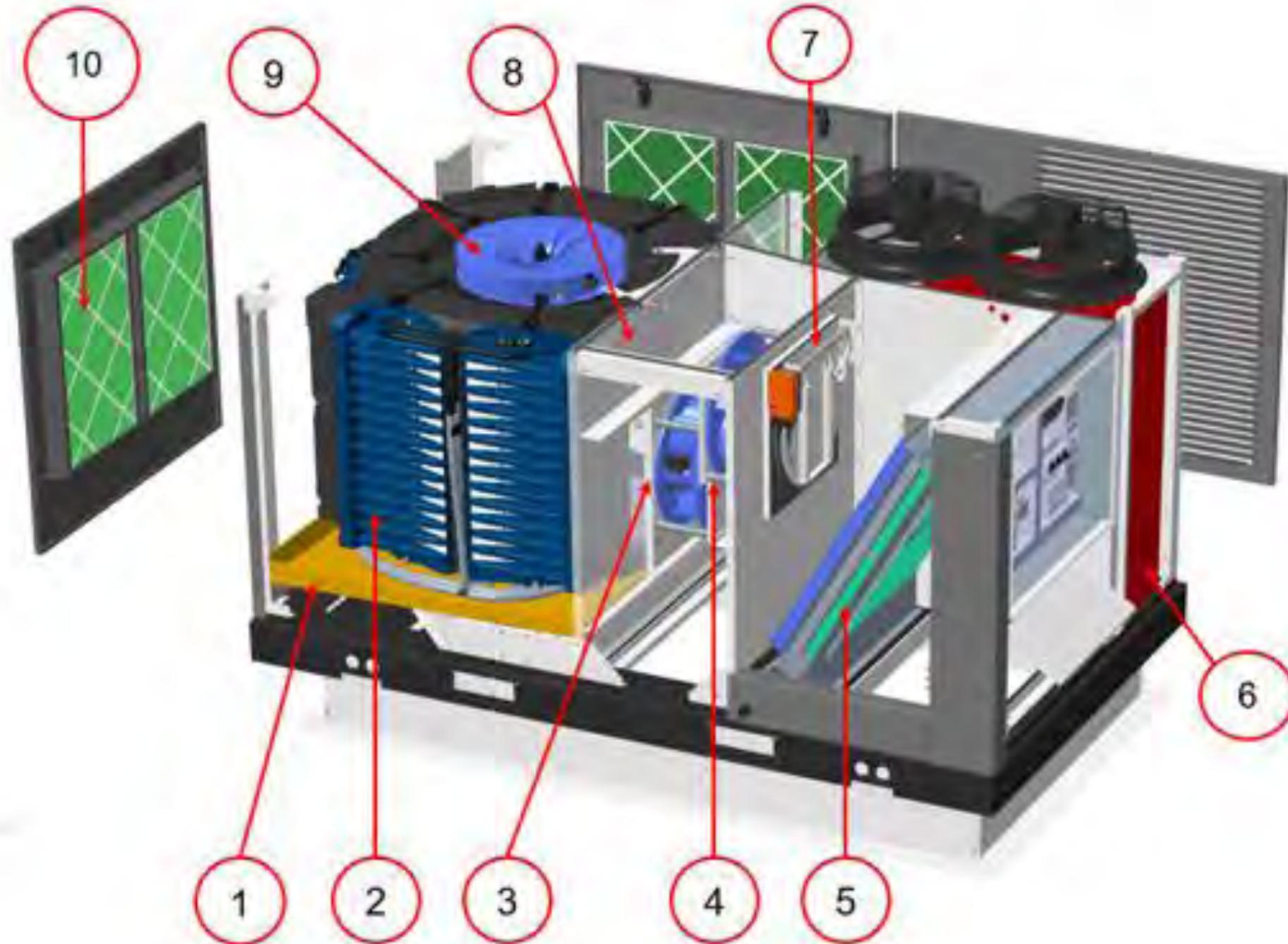


Air2O Hybrid CRS



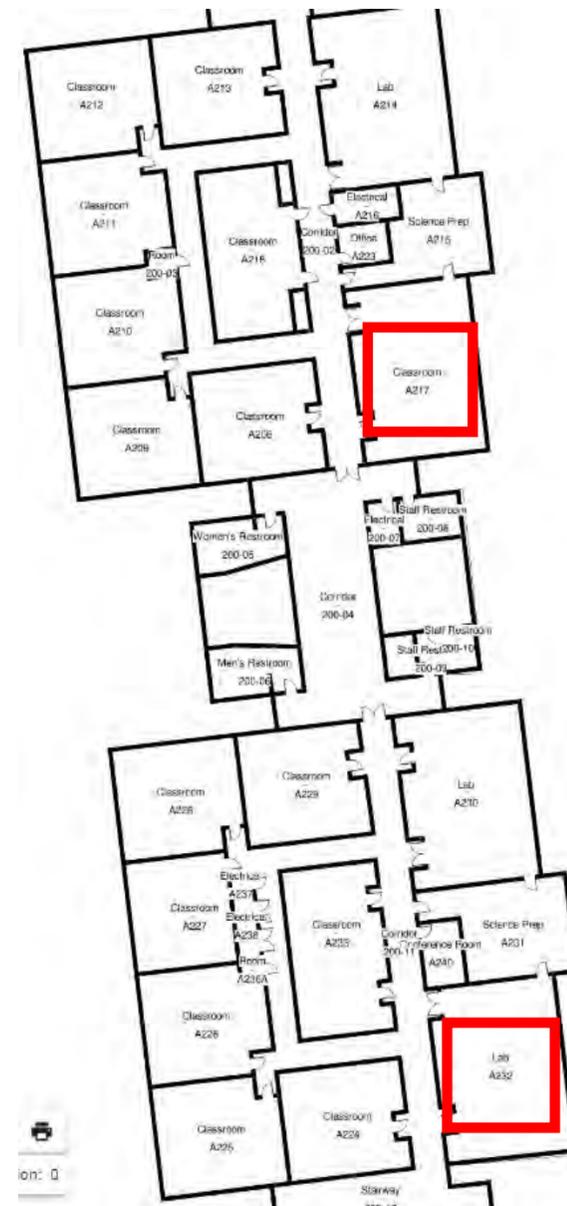
# Climate Wizard Hybrid

Callout No#	Description
1	CW water tank
2	Heat exchangers
3	CW supply fan
4	DX supply fan
5	Evaporator coil assembly
6	Condenser coil
7	DX Damper
8	CW Damper (not visible)
9	CW exhaust fan
10	Outdoor air filters



# San Jose High School Classroom Field Test

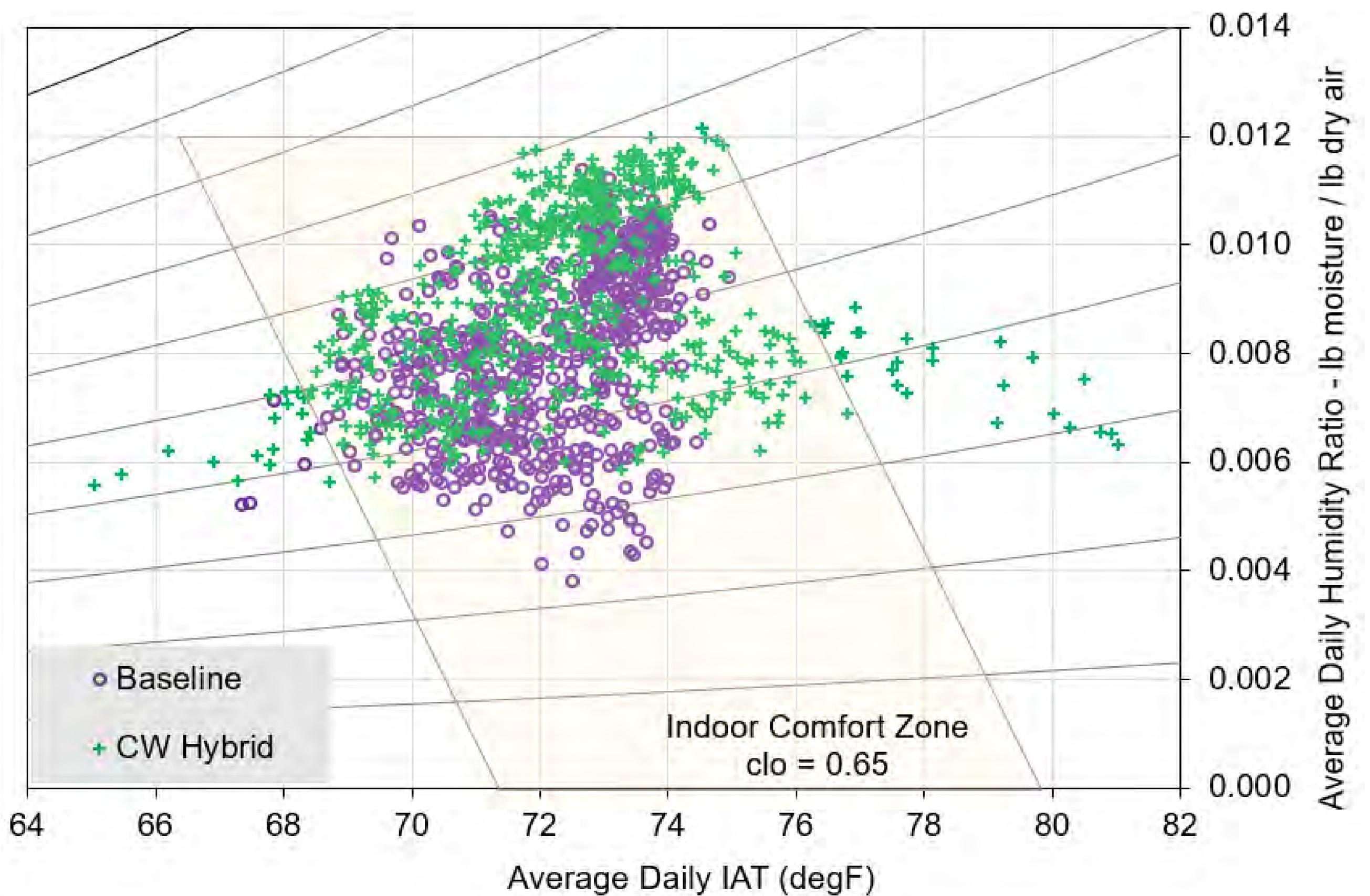
## April 2021 -Continuing



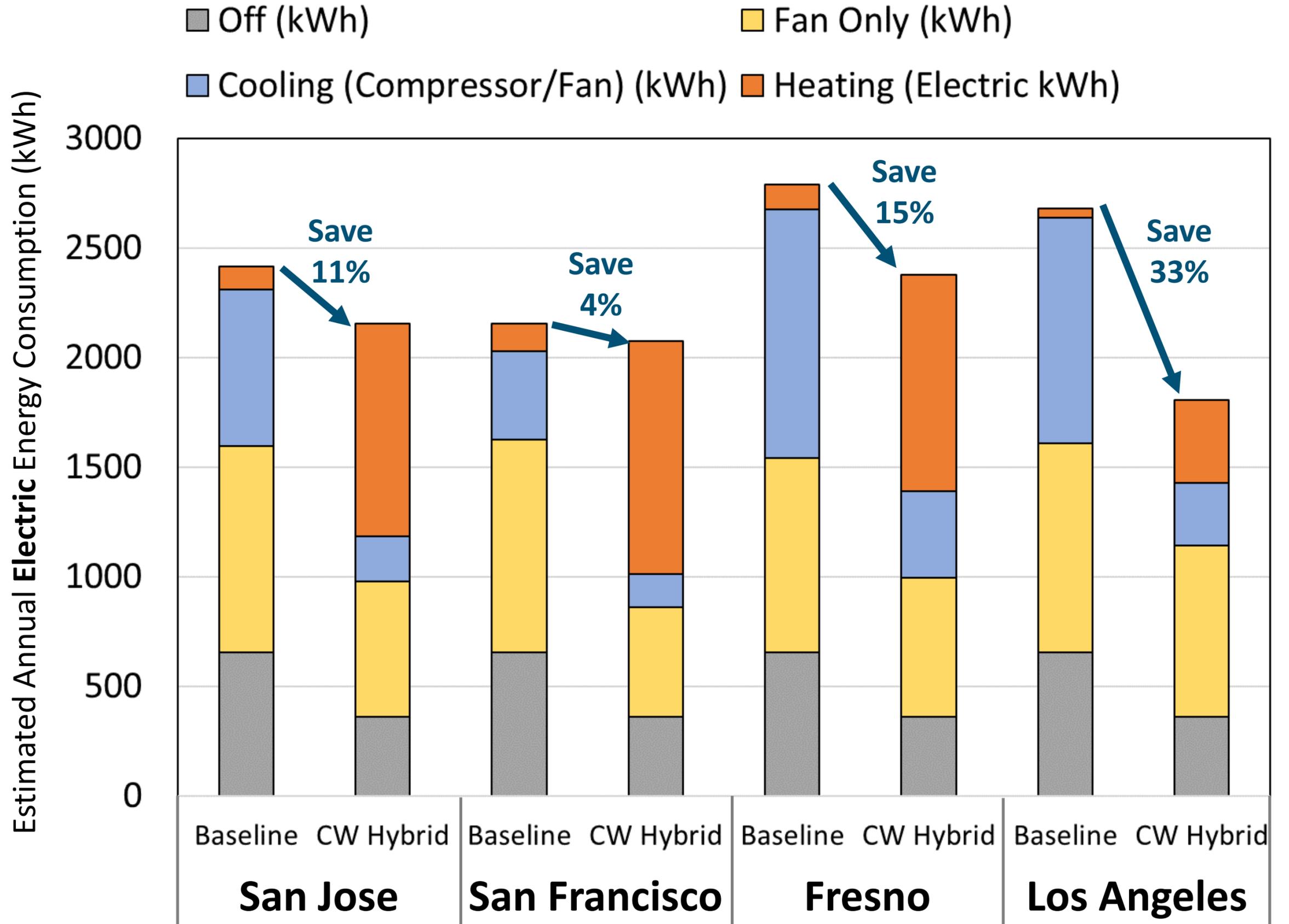
**Lennox RTU**

**Seeley CW  
Retrofit**

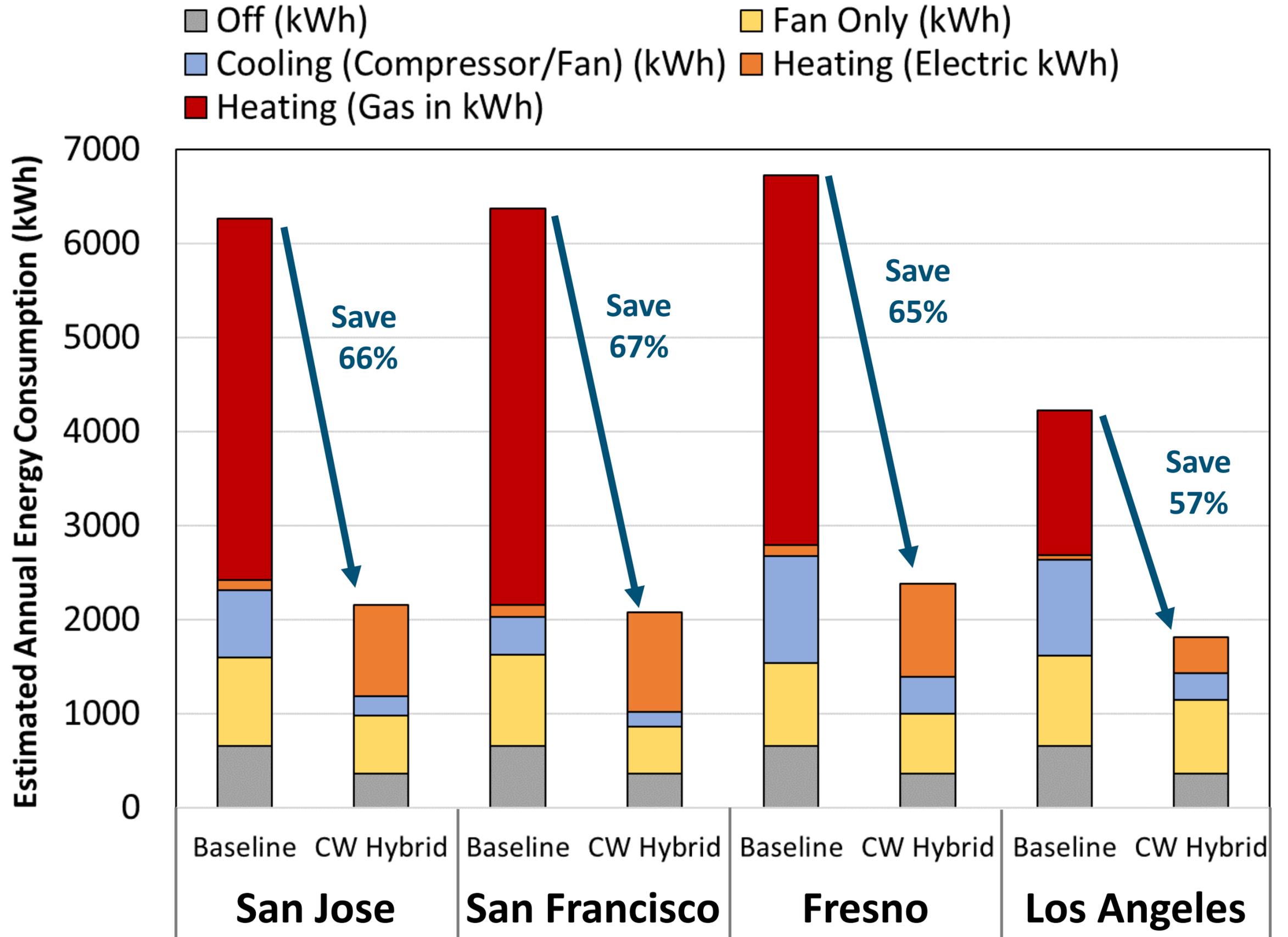
# Indoor Comfort



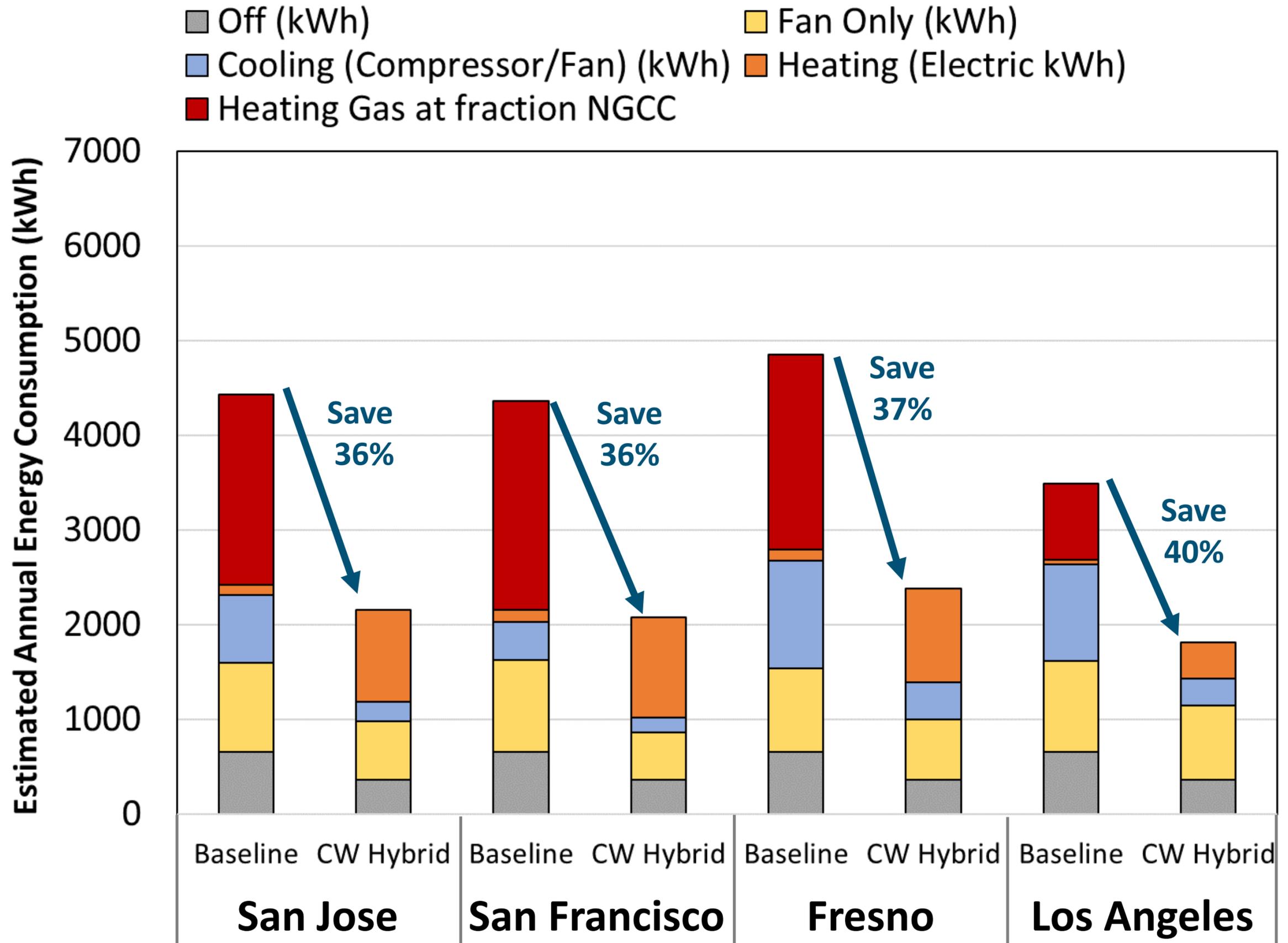
# San Jose Field Test: Hybrid Unit Vs Existing Roof Top Unit

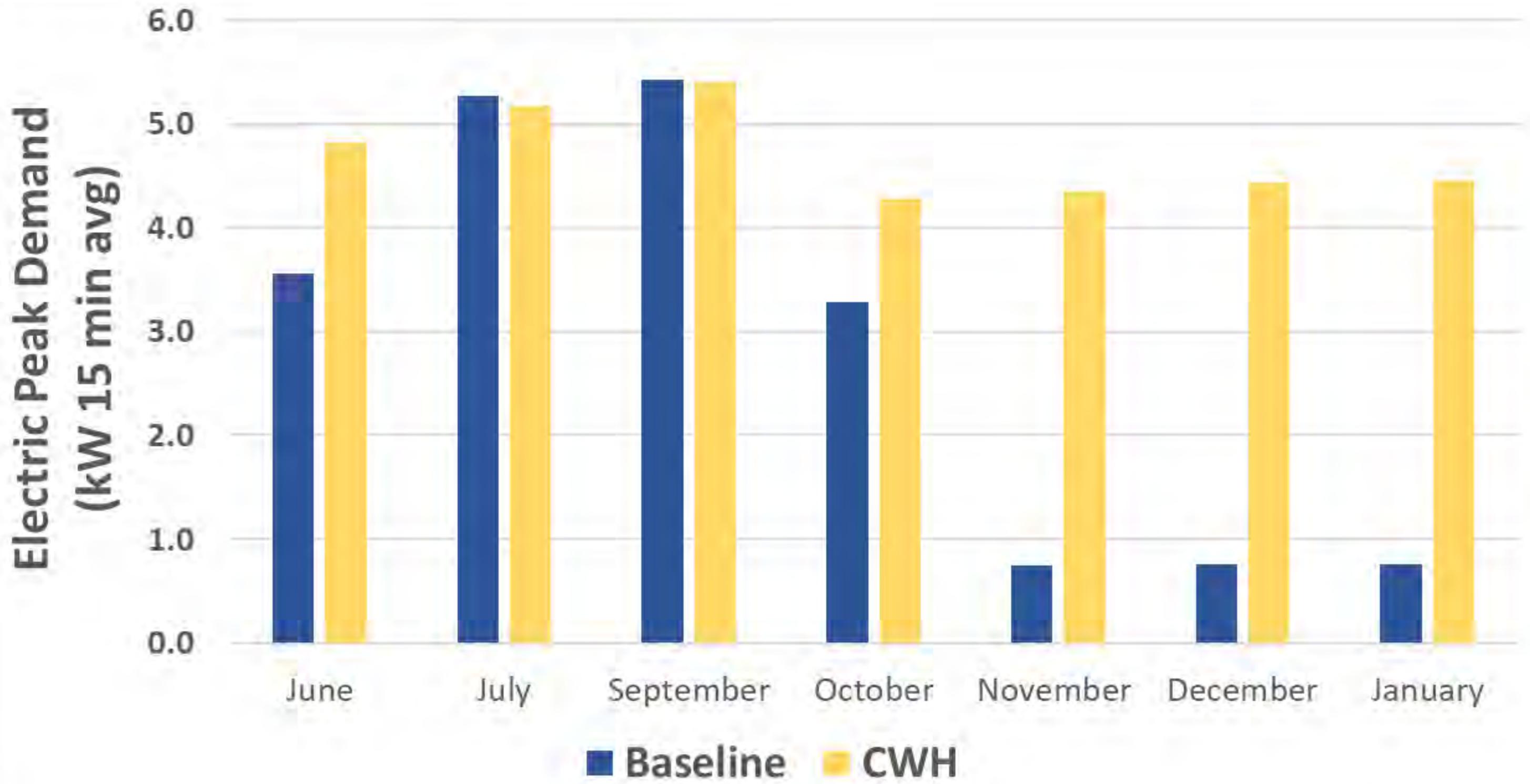


# San Jose Field Test: Hybrid Unit Vs Existing Roof Top Unit



# San Jose Field Test: Hybrid Unit Vs Existing Roof Top Unit





# Indoor Air Quality

- » Climate Wizard Hybrid increases ventilation by 25% to 60% depending on climate zone while still achieving the energy savings shown

# Water Consumption

- » Estimated at an average use of 8.5 gallons per kWh saved
- » Cost of water is a small fraction of utility cost savings (typically less than 20%)

# Next Steps

- » Continue San Jose field test monitoring to:
  - Test peak demand reduction control strategies
- » Field Tests and or Laboratory Tests to:
  - Validate savings estimates in more climates for Seely Climate Wizard Hybrid
  - Develop savings estimation model and validate for Air<sub>2</sub>O Hybrid CRS
- » Field tests at larger number of sites to:
  - Familiarize designers and trades
  - Prove reliability
  - Identify any additional market barriers

CASE STUDIES | PRESS ARTICLES  
| NEWS | HVAC PRESENTATIONS |  
NEWSLETTER | REPORTS |  
PUBLICATIONS | INTERVIEWS |  
RESEARCH | EDUCATION |  
DEMONSTRATION BRIEFS |  
OVERVIEW | OUTREACH |  
MISSION | CONTACT | TECHNICAL  
SERVICE AGREEMENTS |

**wcec.ucdavis.edu**

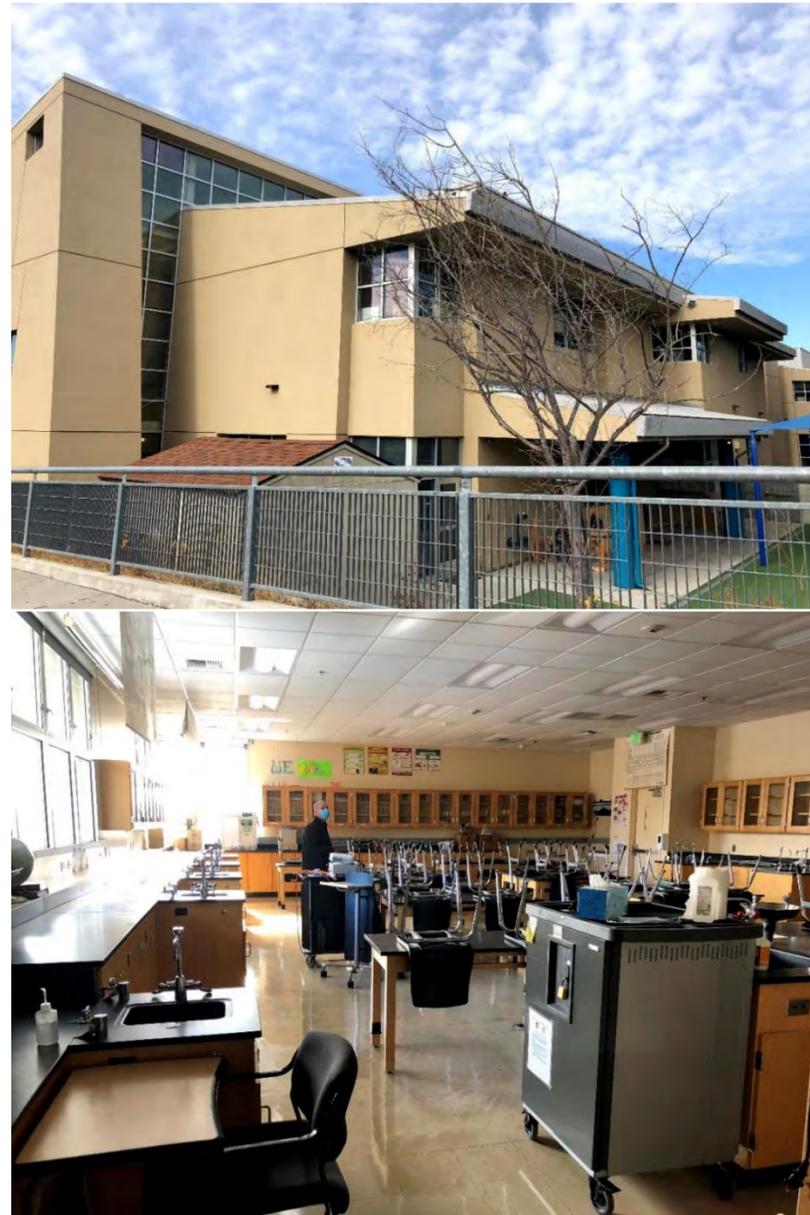
TECHNOLOGY TOPICS | SECTOR  
RESEARCH | BEHAVIORAL  
RESEARCH | SYSTEMS  
INTEGRATION | CONTROLS |  
DEMAND SIDE MANAGEMENT |  
EVAPORATIVE TECHNOLOGIES |  
RADIANT COOLING | TITLE 24 |  
VIDEO PRODUCTION |  
MARKET TRANSFORMATION |

# Extra slides for answering questions below here



# Classrooms Photos

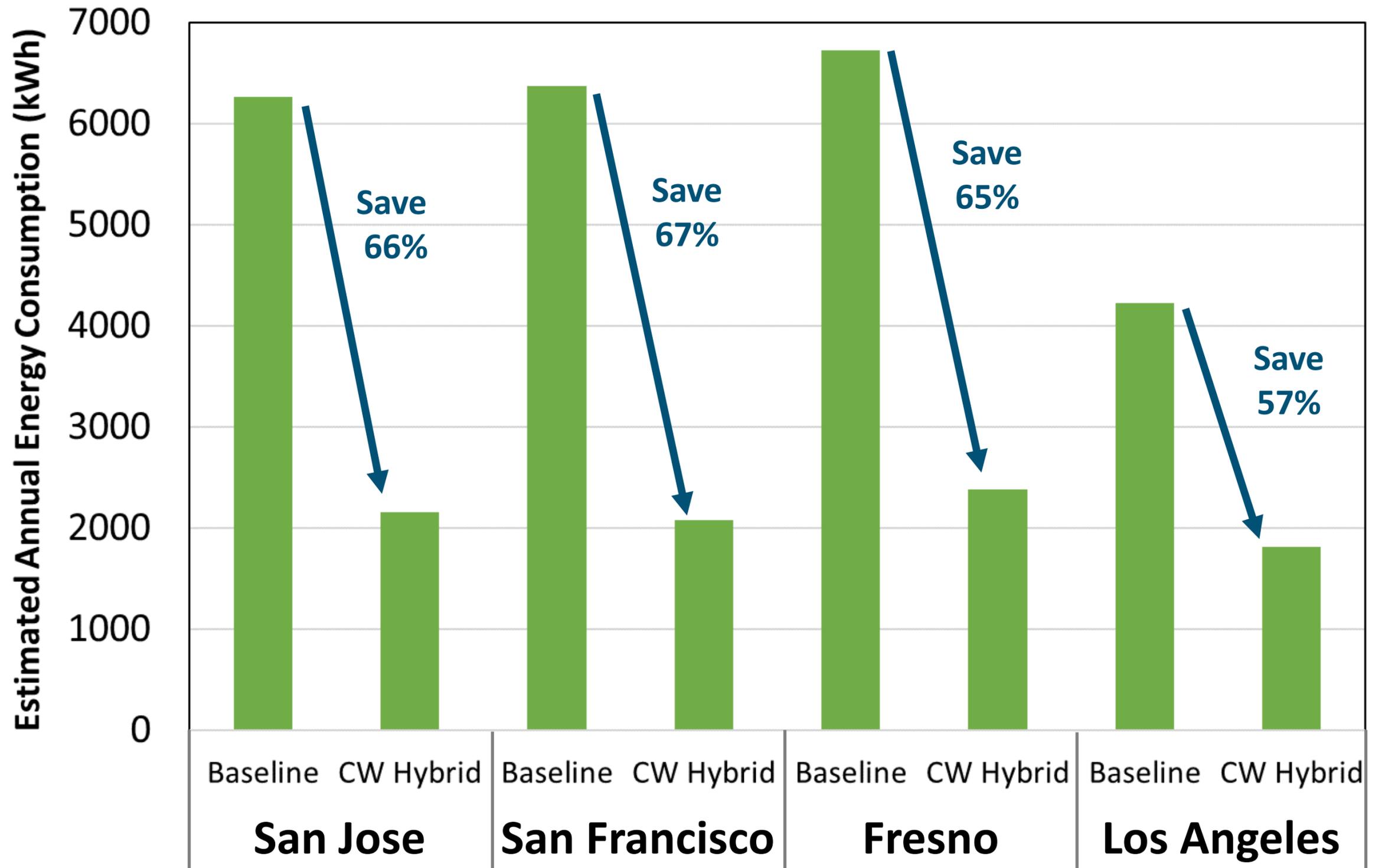
Seeley CW Heat Pump



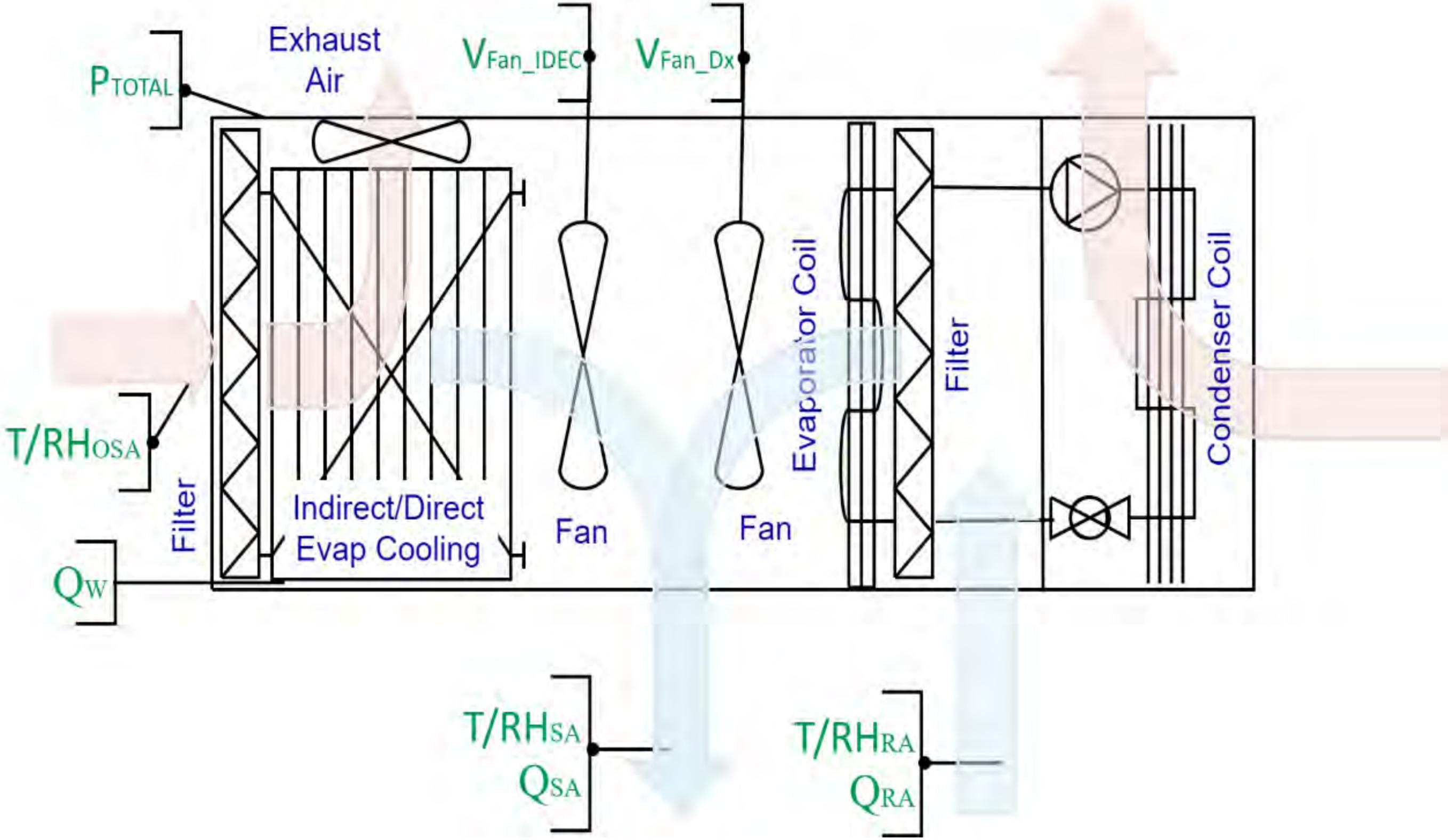
Lennox - Baseline



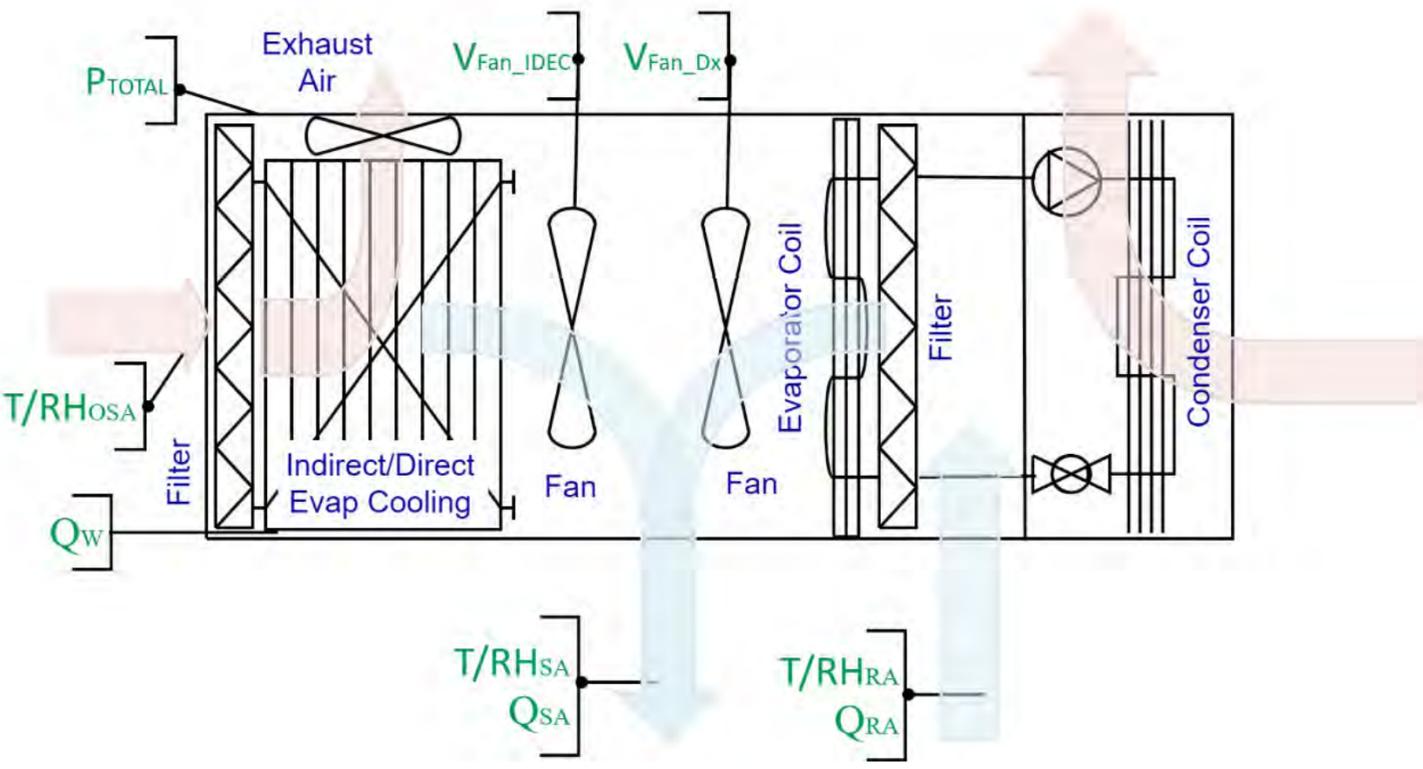
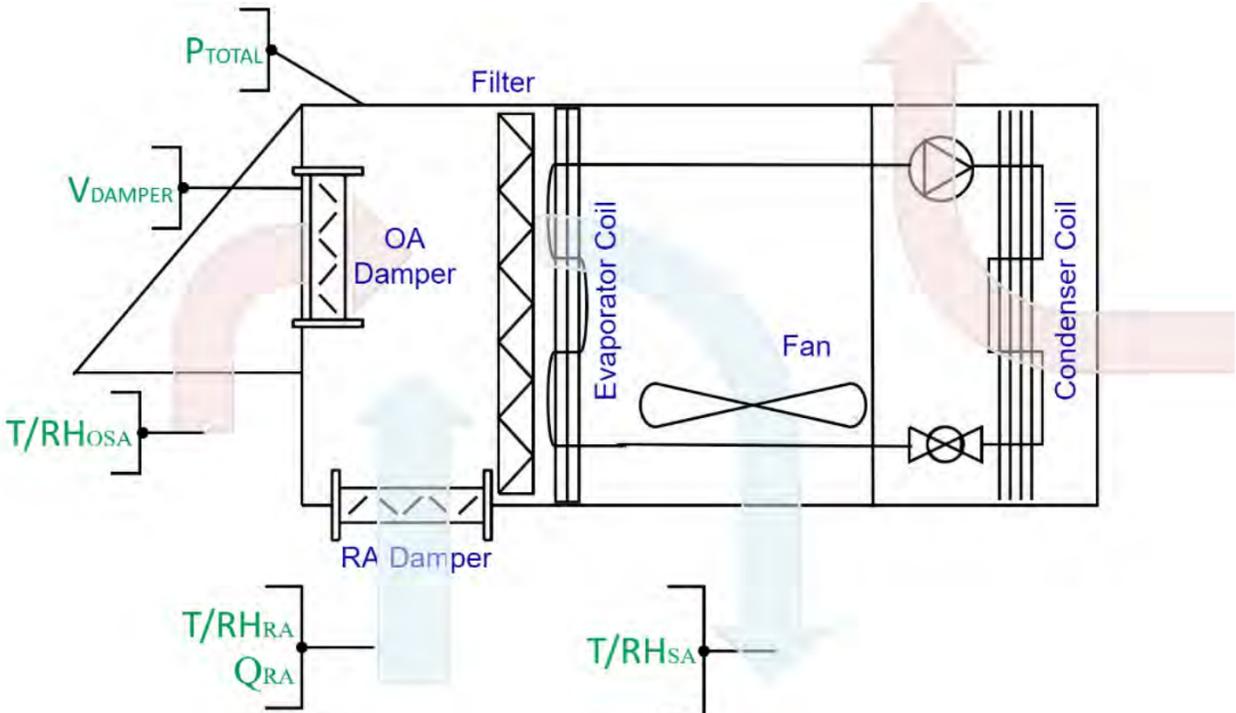
# San Jose Field Test: Hybrid Unit Vs Existing Roof Top Unit



# Climate Wizard Hybrid

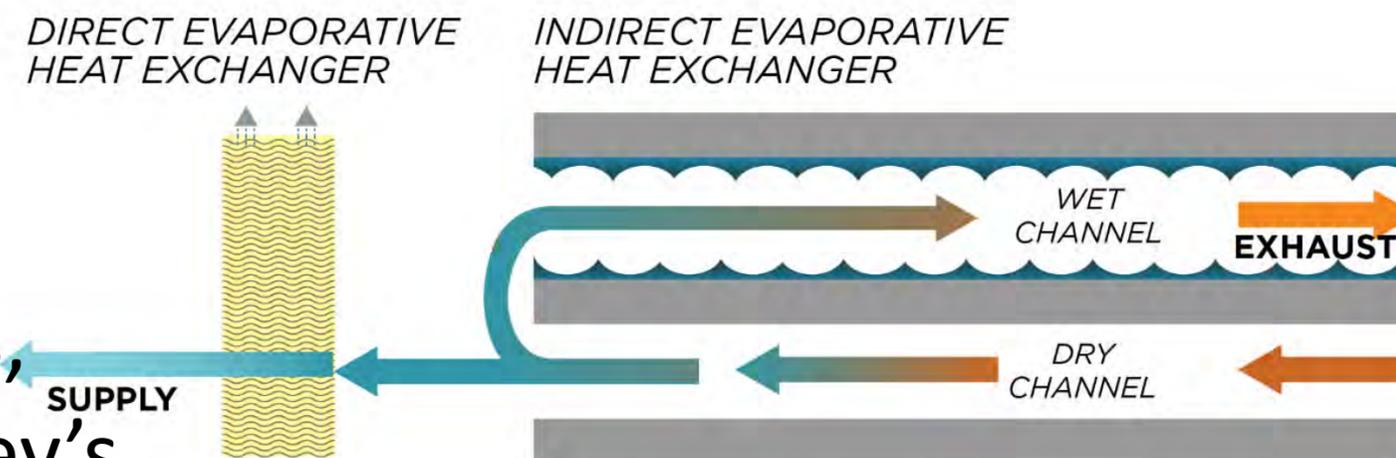


# Baseline and Climate Wizard Hybrid Units



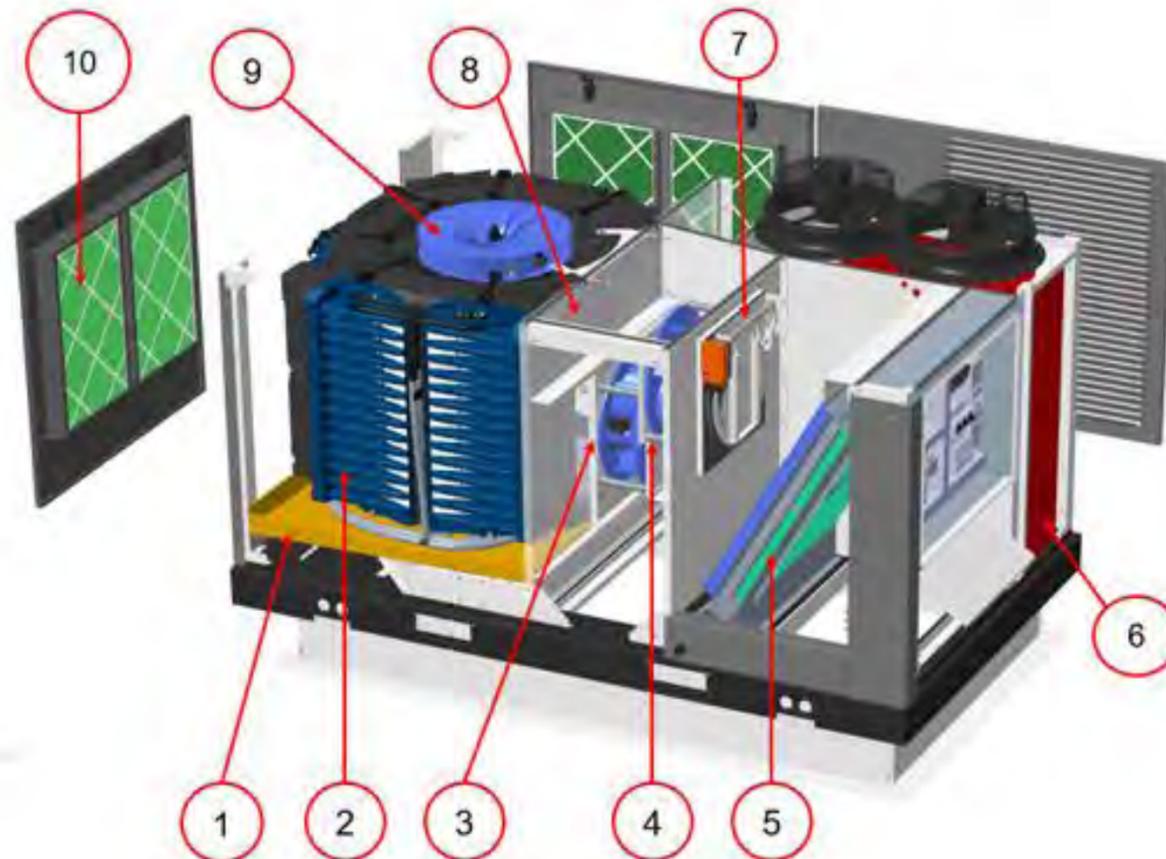
# Evaporative Cooling of CWH

- Has separate water loops to enable both Indirect, and Direct Evaporative Cooling.
- Can also run in Hybrid modes which runs DX cooling along with Evaporative. This is controlled through variable speed fans, dampers, and Seeley's control logic.



# CW Hybrid Details

## Cabinet Interior



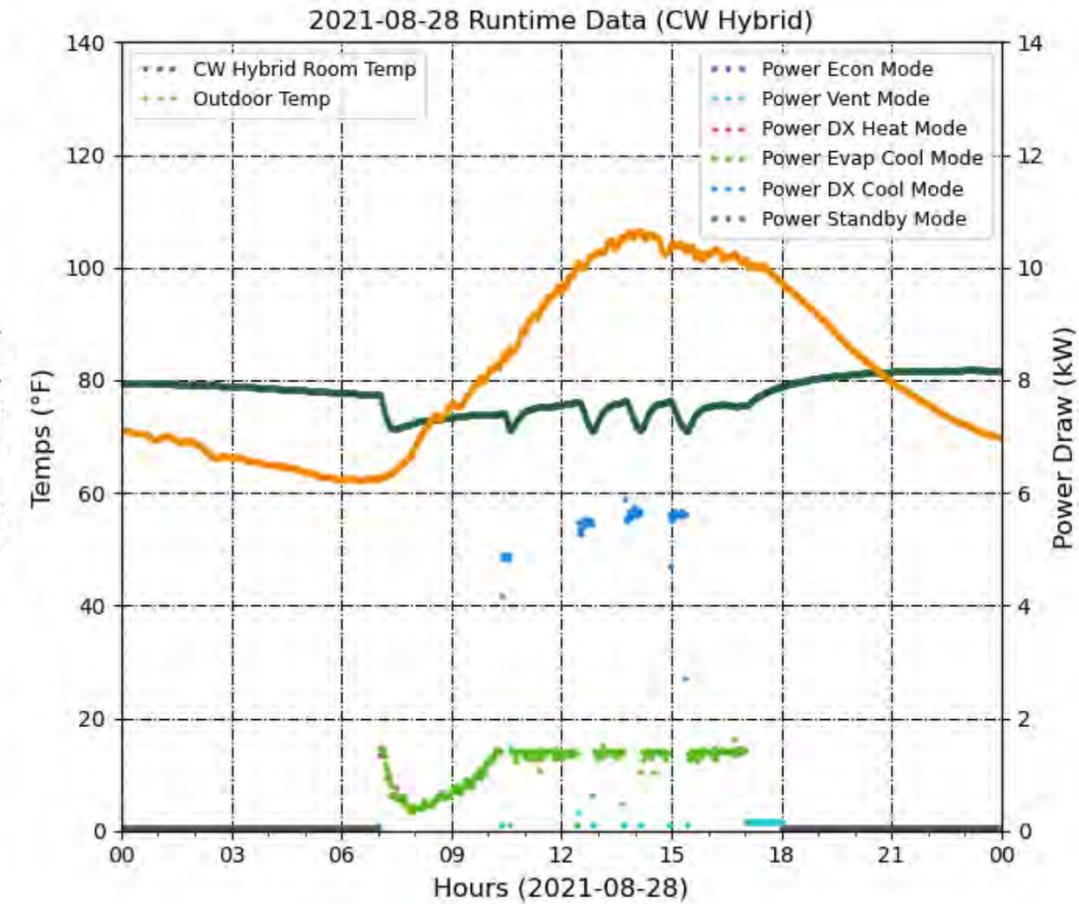
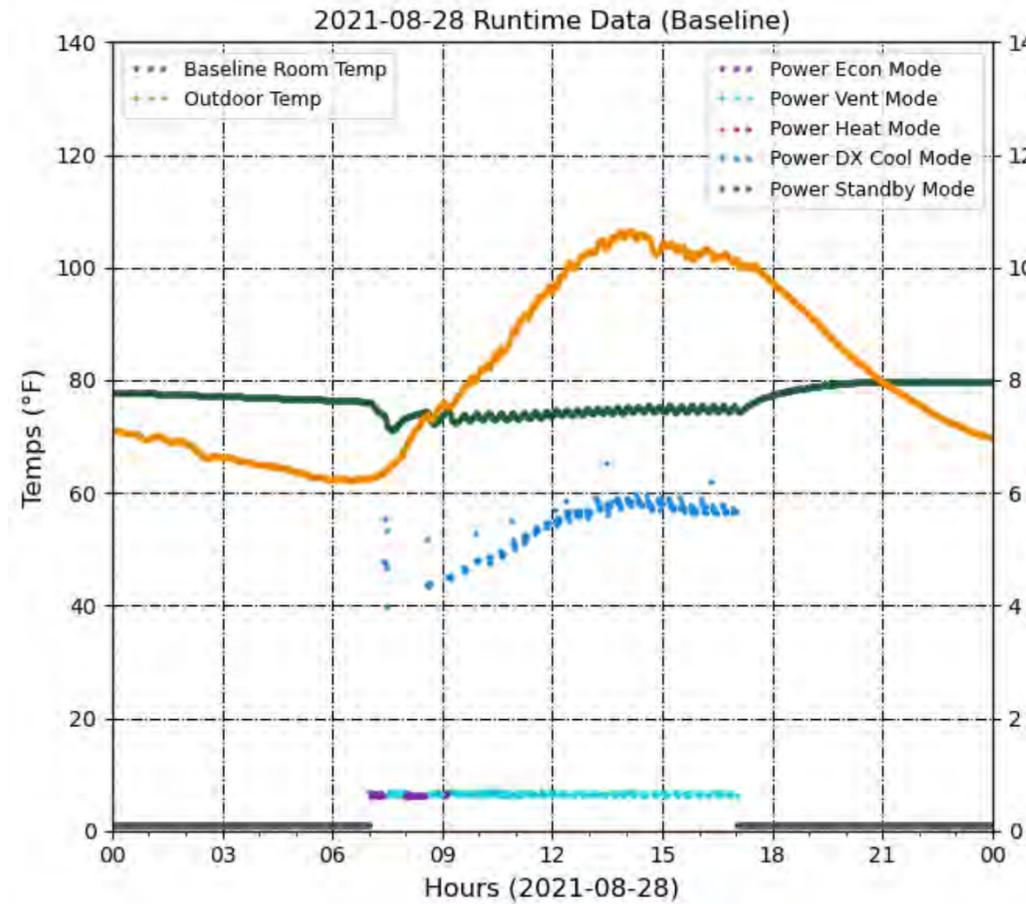
Callout No#	Description
1	CW water tank
2	Heat exchangers
3	CW supply fan
4	DX supply fan
5	Evaporator coil assembly
6	Condenser coil
7	DX Damper
8	CW Damper (not visible)
9	CW exhaust fan
10	Outdoor air filters



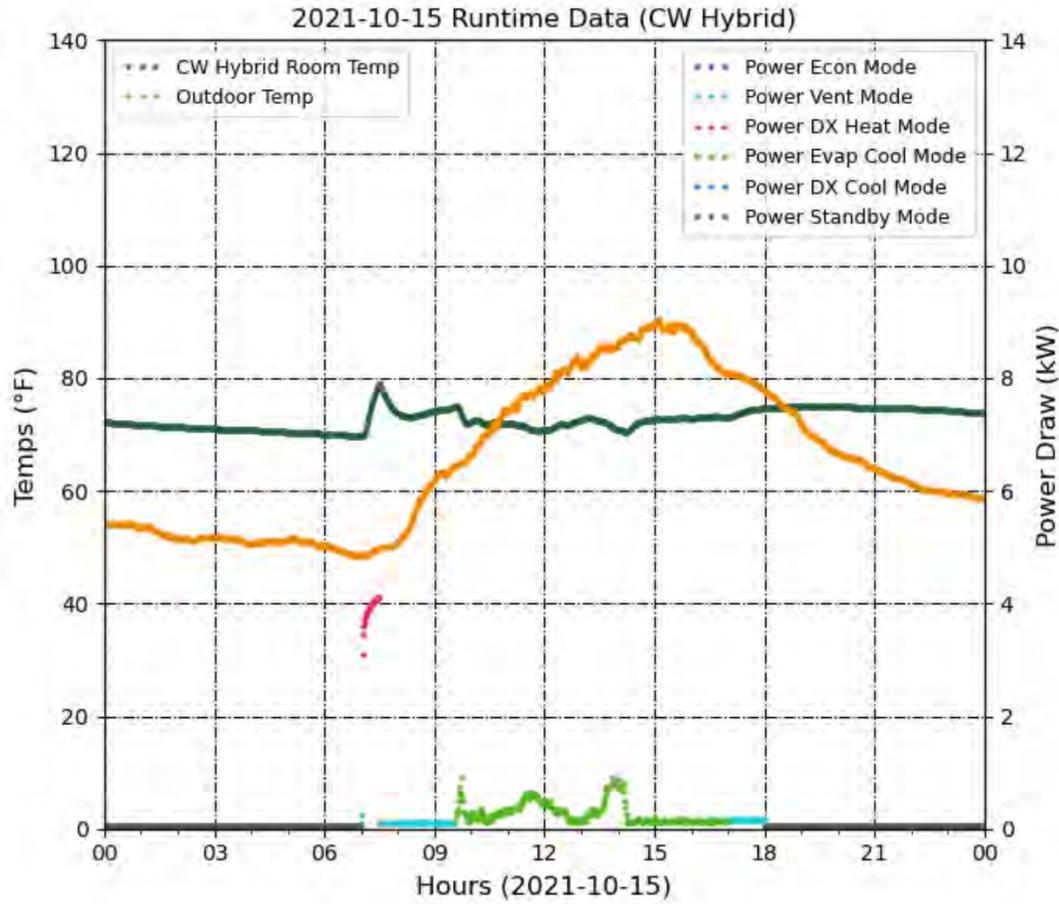
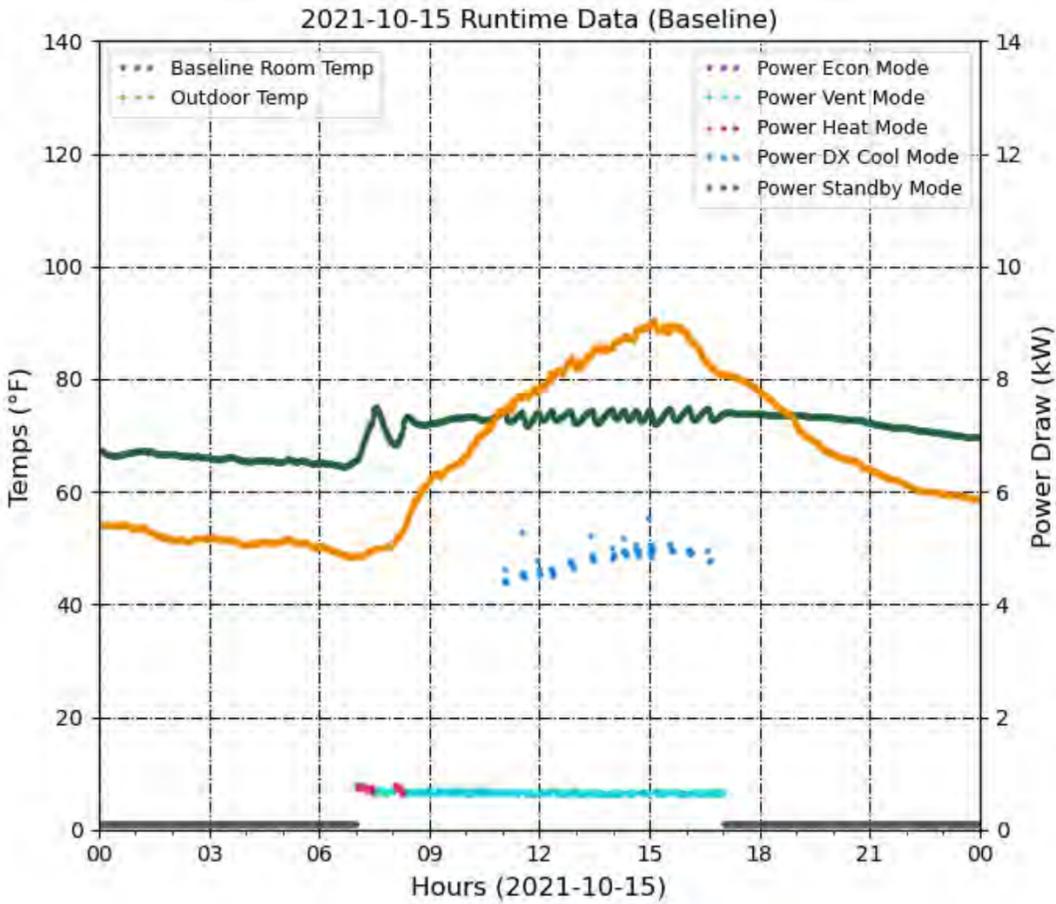
# Loads



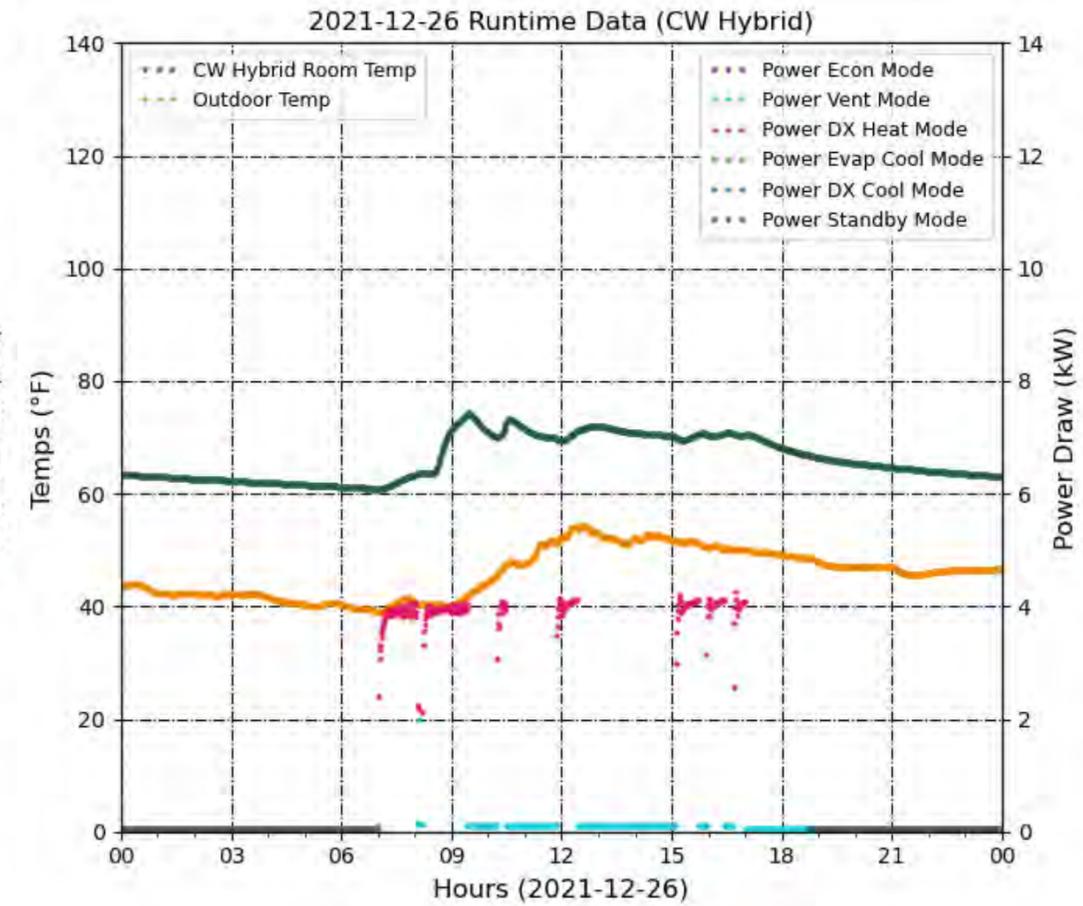
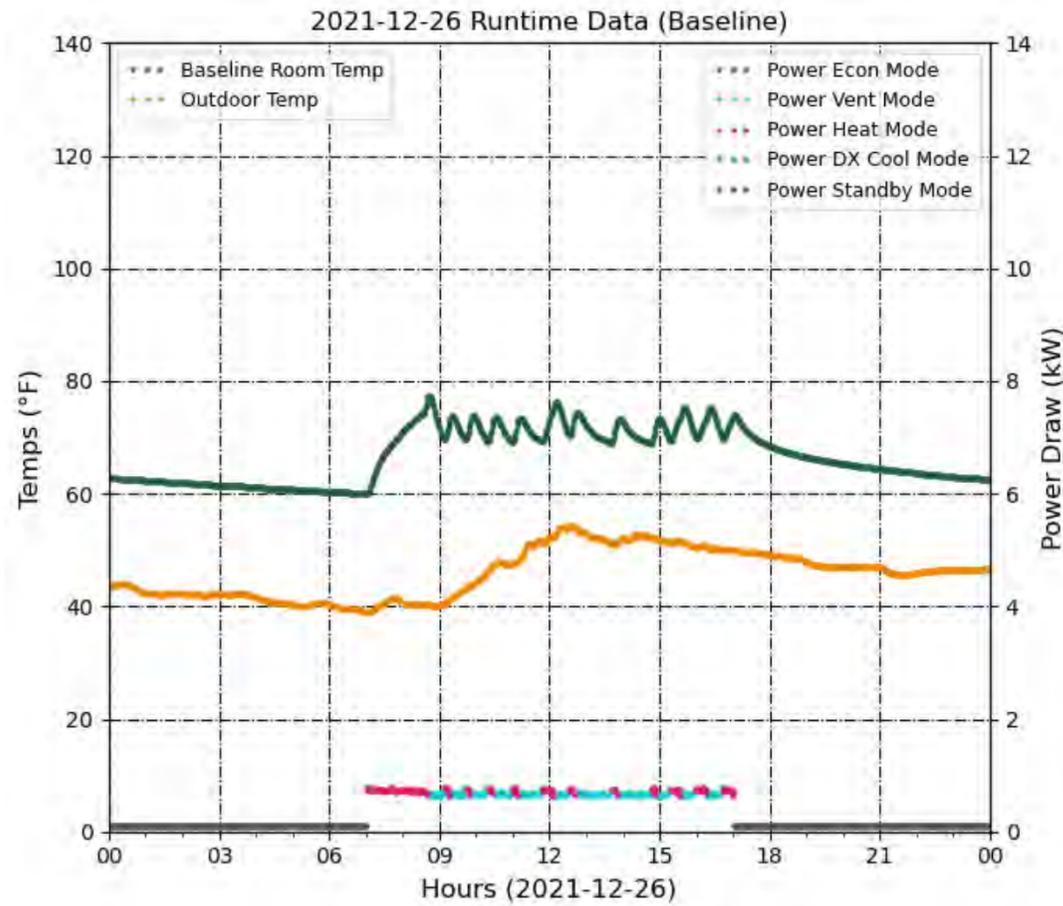
# Summer Operation



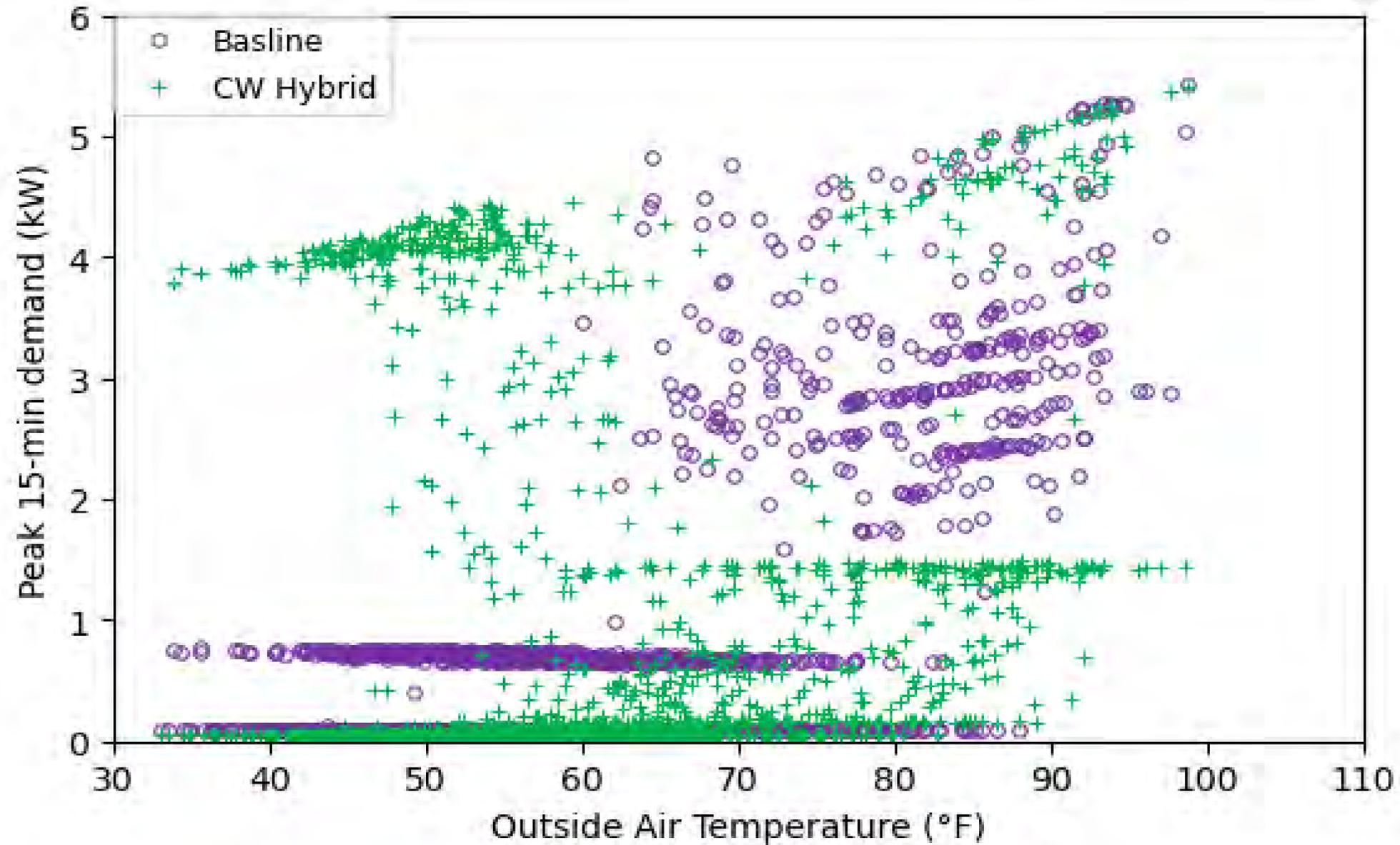
# Shoulder Fall Operation



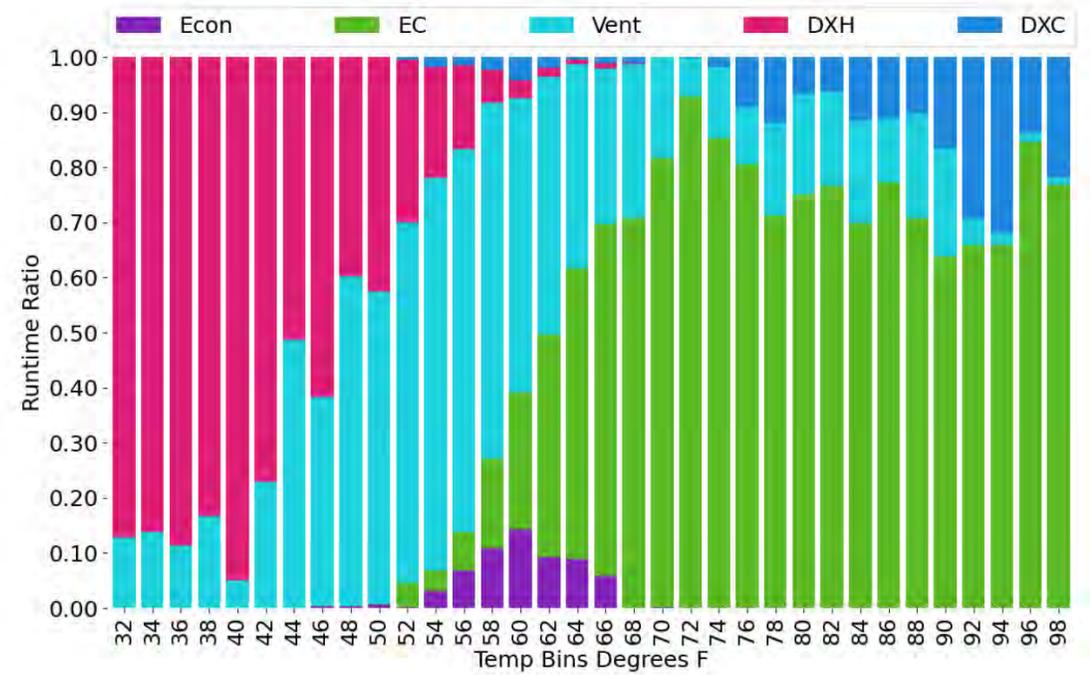
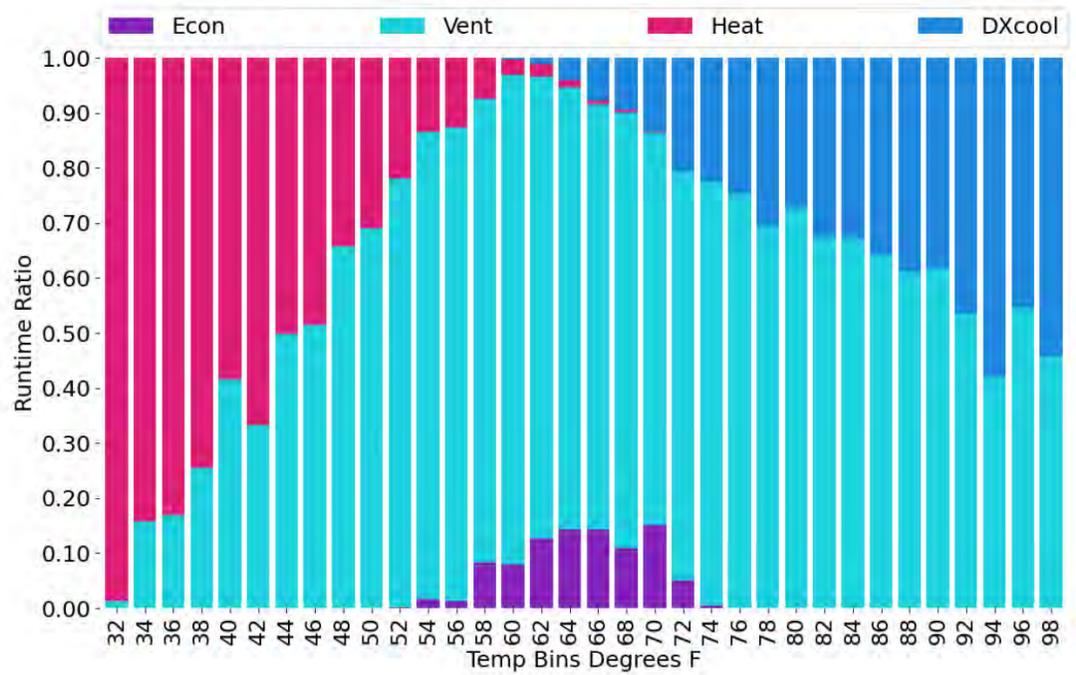
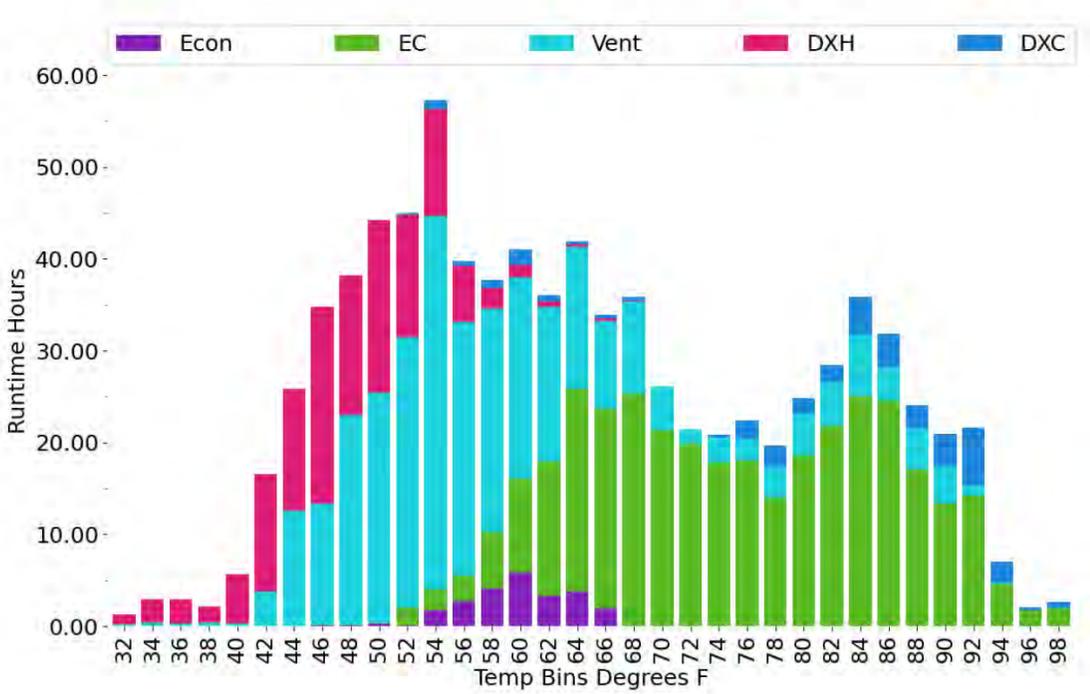
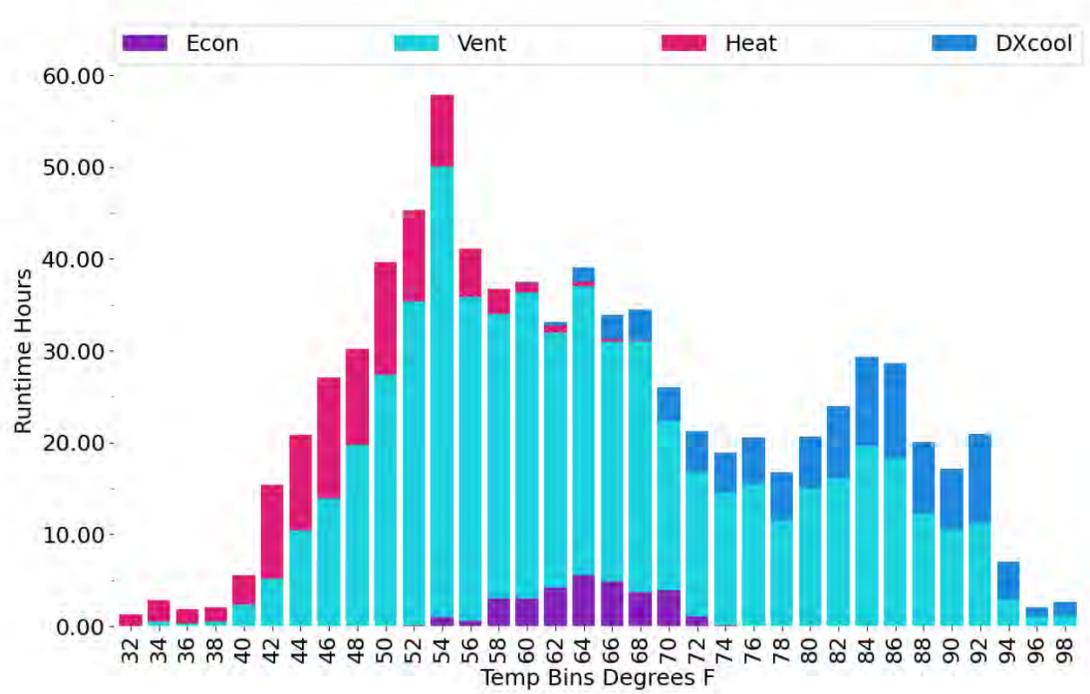
# Winter Operation



# Peak Demand



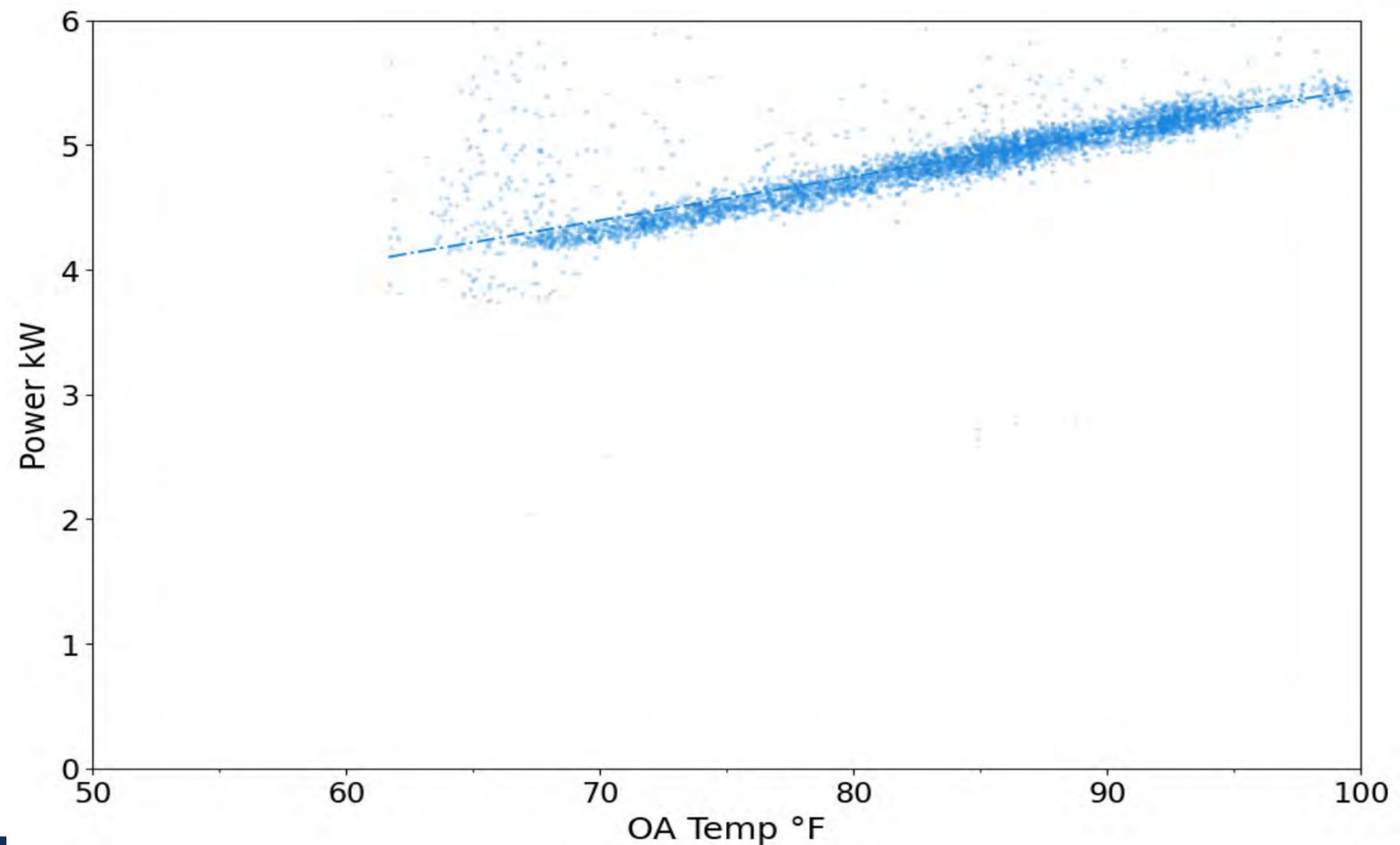
# Runtime over temperature range



# Baseline Regressions

MODE	RANGE FOR CORRELATION	RESULT	UNITS
Off	-	0.093	kW
Vent	-	0.660	kW
Econ	-	0.632	kW
DXCool	Tdb = 60 - 100°F	$0.0352 * Tdb + 1.934$ ( $R^2=0.68$ )	kW
Heat	-	0.729	kW
Heat	-	0.013	therms/min

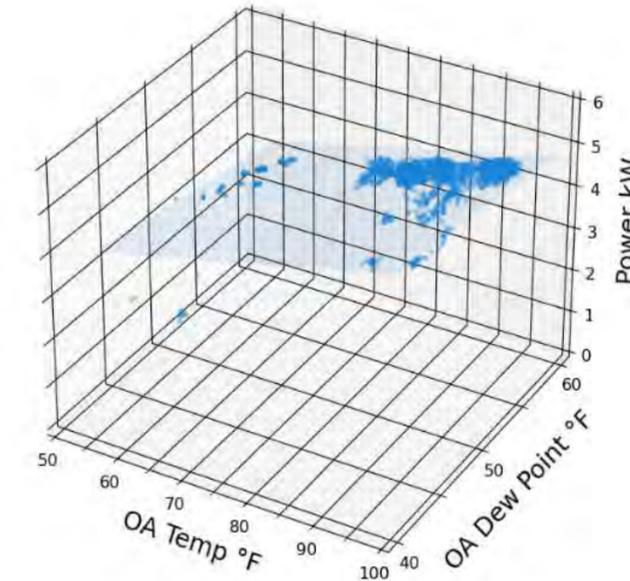
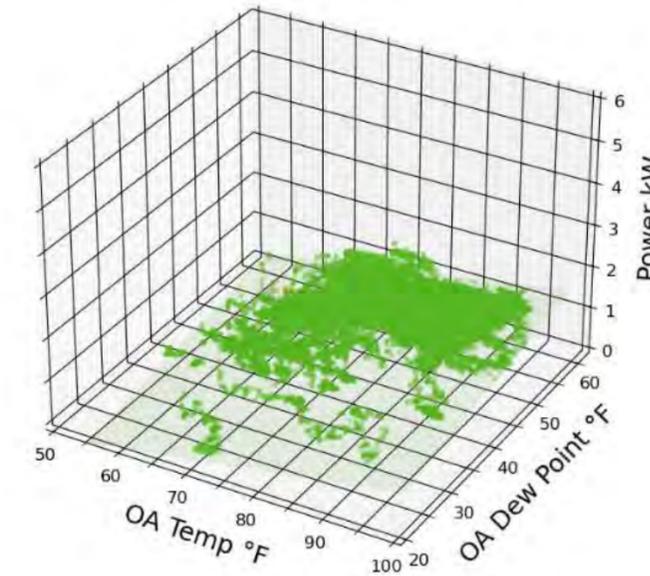
- We performed regressions on all variables for the baseline relative to Dry Bulb Temp



- For values

# CWH Power Regressions

MODE	RANGE FOR CORRELATION	RESULT	UNITS
Econ	-	0.752	kW
EC	Tdb = 52 - 100°F Tdp = 22 - 60°F	$0.0261 * Tdb + 0.0241 * Tdp - 2.4315$ ( $R^2=0.41$ )	kW
DXCool	Tdb = 52 - 100°F Tdp = 40 - 60°F	$0.0352 * Tdb - 0.0459 * Tdp + 4.1037$ ( $R^2=0.71$ )	kW
DXHeat	Tdb = 32 - 60°F	4.049	kW

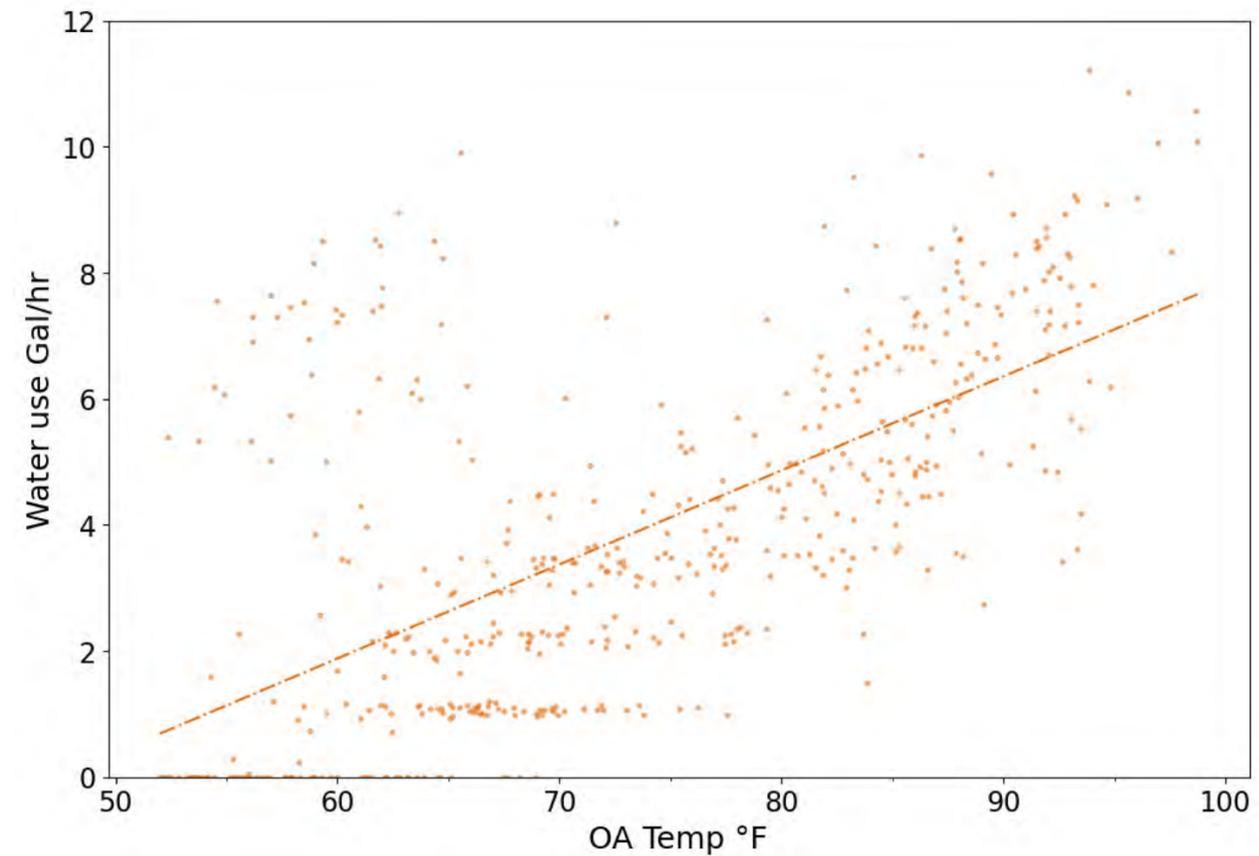


- We performed regressions on all variables for the CW hybrid relative to Dry Bulb Temp and Dew Point Temp
- For values that were basically constant over temp and humidity range a

# CWH Water Regression

MODE	RANGE FOR CORRELATION	RESULT	UNITS
Econ and DXC	Tdb = 52 - 100°F	$0.149 * Tdb - 7.070$ ( $R^2 = 0.41$ )	Gal/hr
All others	-	0	Gal/hr

- We performed a regression on hour data of water use on the CW hybrid relative to Dry Bulb Temp



# Vent Air Regression for Modeling

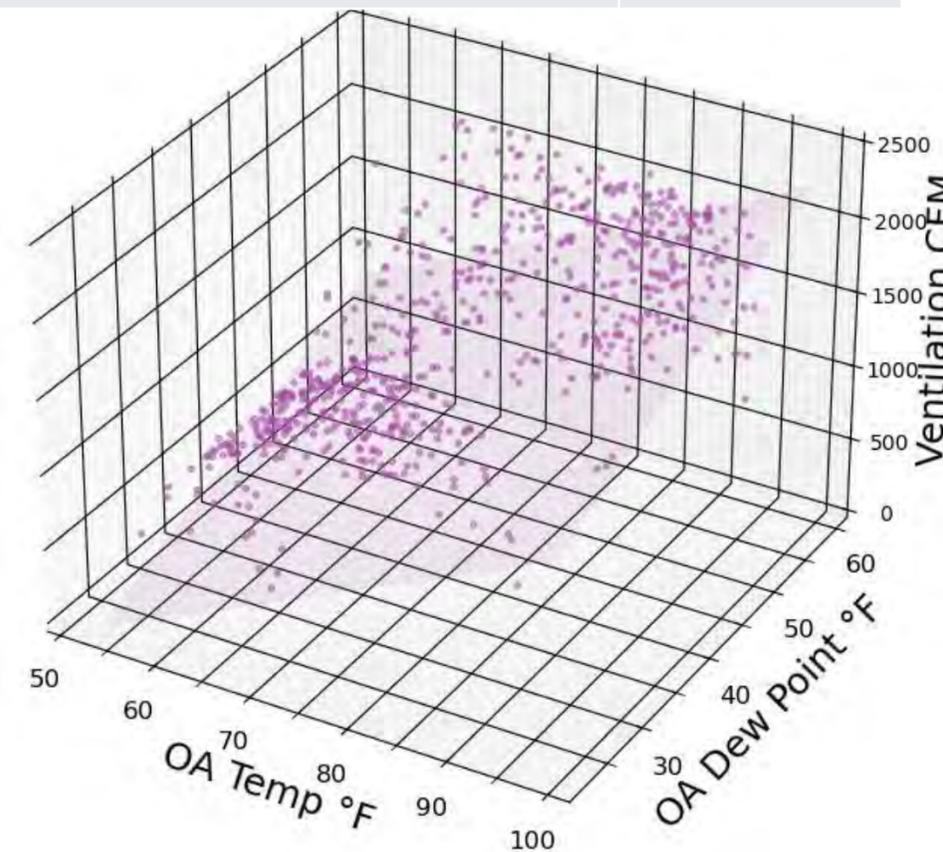
## Baseline

MODE	RANGE	RESULT	UNITS
Econ		1238	CFM
All others		633	CFM

## CW Hybrid

MODE	RANGE	RESULT	UNITS
Econ and DXC	Tdb = 52 - 100°F Tdp = 22 - 60°F	Greater of: 513.5 or $29.99 * Tdb + 24.94 * Tdp - 2197$ ( $R^2 = 0.41$ )	CFM
All others		513.5	CFM

- Baseline vent is based on vent and Econ runtime using fixed values measured on site.
- CW hybrid uses a regression on Dry Bulb Temp and Dew Point, with an implemented



# Modeling Implementation

- Model model estimations in other climate zones were made using weather files for various locations in 2019.
- We used our percent runtime temperature binning to estimate runtimes in various modes
- Then used the weather data along with the power, and water regressions to estimate commodity use.
- Therms are estimated using runtime data and nameplate information of the baseline unit

# Modeling Validation

	BASELINE (MEASURED)	BASELINE (MODELED)	DIFFERENCE (%)	CW HYBRID (MEASURED)	CW HYBRID (MODELED)	DIFFERENCE (%)
Off (kWh)	97.1	100.0	3%	49.7	55.0	11%
Vent (kWh)	349.0	333.2	-5%	34.7	30.5	-12%
Econ (kWh)	19.6	16.7	-15%	17.8	14.5	-19%
EC (kWh)				260.2	235.5	-9%
DXCool (kWh)	459.3	445.8	-3%	167.5	149.1	-11%
Heat (kWh)	63.5	58.3	-8%	501.6	502.0	0%
Gas Heat (Therms)	67.9	69.4	2%			
Total kWh	988.5	953.9	-4%	1031.4	986.6	-4%
Total Therms	67.9	69.4	2%			
Total Water (gal)				1936.7	2057.8	
Average Ventilation Rate (CFM)	776.2	734.7	-5%	1166.1	1106.9	-5%

# Modeling Results for four CA cities

Mode	SAN JOSE			SAN FRANCISCO		
	Baseline	CW Hybrid	% Baseline	Baseline	CW Hybrid	% Baseline
Off (kWh)	655	361	-45%	655	361	-45%
Fan Only (kWh)	939	617	-34%	968	501	-48%
Vent (kWh)	876	84		901	97	
Cool - Econ (kWh)	63	56		67	66	
Cool - EC (kWh)		478			338	
<b>Cooling (Compressor/Fan) (kWh)</b>	<b>714</b>	<b>204</b>	<b>-71%</b>	<b>406</b>	<b>149</b>	<b>-63%</b>
Heating (kWh)	109	973		123	1062	
<b>Total (kWh)</b>	<b>2416</b>	<b>2155</b>	<b>-11%</b>	<b>2151</b>	<b>2072</b>	<b>-4%</b>
Heating (Therms)	131			144		
Total Water (gal)		4471			3693	
Average Vent Rate (CFM)	749	1038	+39%	752	938	+25%

# Modeling Results for four CA cities

Mode	FRESNO			LOS ANGELES		
	Baseline	CW Hybrid	% Baseline	Baseline	CW Hybrid	% Baseline
Off (kWh)	655	361	-45%	655	361	-45%
Fan Only (kWh)	883	635	-28%	954	779	-18%
Vent (kWh)	831	72		879	68	
Cool - Econ (kWh)	52	43		75	55	
Cool - EC (kWh)		520			656	
<b>Cooling (Compressor/Fan) (kWh)</b>	<b>1137</b>	<b>391</b>	<b>-66%</b>	<b>1027</b>	<b>285</b>	<b>-72%</b>
Heating (kWh)	111	987		43	381	
<b>Total (kWh)</b>	<b>2787</b>	<b>2375</b>	<b>-15%</b>	<b>2678</b>	<b>1806</b>	<b>-33%</b>
Heating (Therms)	134			53		
Total Water (gal)		5326			5722	
<b>Average Vent Rate (CFM)</b>	<b>742</b>	<b>1046</b>	<b>+41%</b>	758	1206	<b>+59%</b>

# Demand (Peak 15 min rolling average kW)

	BASE		CWH	
month	# of hours	pk 15 min kW 9average	# of hours	pk 15 min kW 9average
6/30/2021	144	3.561733667	144	4.819733867
7/31/2021	336	5.2747338	336	5.182400667
8/31/2021	0	nan	0	nan
9/30/2021	264	5.4294008	264	5.405200467
10/31/2021	168	3.282667	168	4.282067
11/30/2021	120	0.7482	120	4.354933933
12/31/2021	480	0.756666667	480	4.440467067
1/31/2022	360	0.764466667	360	4.454133867

# NOTABLE PATENTS

## TRACER GAS SYSTEM



New system that allows for accurate airflow measurement over a wide range of operating conditions.

## CLOTHES DRYERS



High accuracy automatic shut-off sensors for clothes dryers.

## ENVELOPE & PIPELINE SEALING



Automatically seal building envelope and low-flow gas pipeline leaks with instant verification of results.