

Heat Pump Technology Update Advanced Heat Pumps and Market Changes

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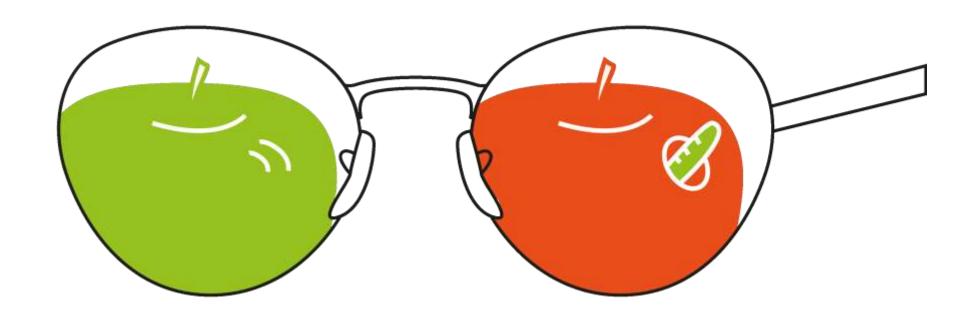
Outline

- Test Procedure and Rating Changes
- New Product Room Heat Pumps
- Advanced Features and Capabilities
 - Low-Load Efficient
 - Connected Commissioning
- Tax Credit Criteria Changes for 2025

Test Procedure and Rating Changes

Heat Pump Ratings are Imperfect Proxies







Ratings Don't Correlate Well with Performance

- Lots of examples
- Improving rating representativeness is not easy

Figure 50. Summer 2015 Observed SEER vs. Rated SEER, N=113

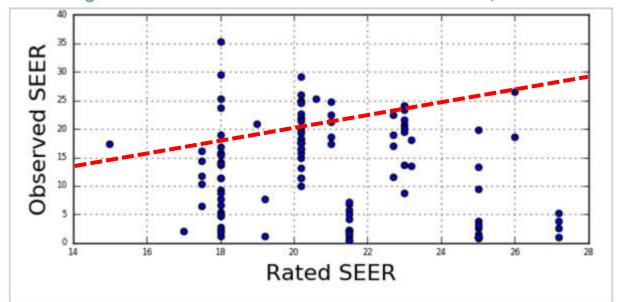
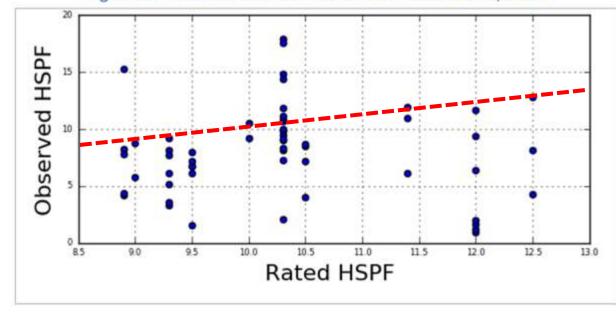


Figure 51. Winter 2015 Observed HSPF vs. Rated HSPF, N=57



2016 Cadmus – Minisplit Impact Analysis



AHRI 210/240 Test Procedure and Rating

Federal Rule Making is Currently In Progress

- 2025? Minor Tweaks
 - Controls Verification Procedure
 - Cold Climate Heat Pump Definition
 - Dual Fuel Metric
- 2029? Big Changes
 - Name Change: AHRI 1600
 - Updated Load Lines and Bin Hours
 - Rating Metric Change: SEER ⇒ SCORE, HSPF ⇒ SHORE
 - Defrost Penalty if supplemental heat can be used
 - Sensible Heat Ratio Constraint Fan Limit

New Product – Room Heat Pump



Room Heat Pumps Both Heat & Cool

- Twice as efficient in heating compared to electric resistance
- Limited to mild climates

Window AC w/reverse cycle



Images courtesy Midea



Portable (dual hose*)

Saddlebag



Image courtesy Gradient



Cold Climate Room Heat Pumps

- Key innovation is use of an atomizer to get rid of condensate and melt water without need of melt water system or risk of freezing water dribbling down the side of the building.
- Two new products are entering the market that can operate below 5F
- These systems are available in limited production runs at a cost of \$3000-\$4000





Midea PWHP



	Outdoor Condition	Capacity (BTU/hr)	Efficiency		
Cooling Mode	95 °F (35 °C)	9010	11.81 EER		
	47 °F (8.3 °C)	9050	4.05 COP		
Heating Mode	17 °F (-8.3 °C)	9060	2.42 COP		
	5 °F (-15 °C)	9000	2.0 COP		
Min Temp	-13 °F (-25 °C)	5050	1.41 COP		
CEER		16	•		
SEER2					
HSPF2	10.12				
Indoor Sound	High	Low	Silent		
Pressure Level	51 dB(A)	43 dB(A)	26 dB(A)		
Unit Weight	130 lbs				



Gradient All Weather Unit



Electrical	Voltage	Phase	Circuit Amps
Requirement	120 VAC	60 Hz	15 A
	Outdoor Temp	Capacity	Efficiency
	95 °F (35 °C)	9000 BTU/h	10.0 (EER)
Thermal	47 °F (8.3 °C)	9000 BTU/h	4.00 (COP)
Performance	17 °F (-8.3 °C)	9000 BTU/h	2.60 (COP)
	5 °F (-15 °C)	7200 BTU/h	2.35 (COP)
	-7 °F (-21.7 °C)	4900 BTU/h	1.71 (COP)
Weight	125 lbs		1
Refrigerant	R32		
Indoor Sound	High	Medium	Low
Level	47 dB(A)	44 dB(A)	38 dB(A)

^{*}Specifications are subject to change.

Specs subject to change



Room Heat Pump Climate Categories

Category	Heating Range (outdoor Temp)	Active Defrost	Notes
AC with Electric Heater	5 - 75°F	-	Inefficient during heating
AC with Heat Pump	40 - 75°F	NO	Very limited heating range
Mild Climate Heat Pump	17 - 75°F	YES	Not yet available
Cold Climate Heat Pump	5 - 75°F	YES	Available Q4 2024+

"Type 3"

"Type 4"

NO seasonal efficiency rating for window heat pumps. Consequently, they could not qualify for a 30% federal heat pump tax credit



EPA's New Room HP Test Procedure and Rating



ENERGY STAR® Program Requirements
Product Specification for Room Air Conditioners

Draft Final Test Method to Determine
Room Air Conditioner Heating Mode Performance
April 2024

Final version likely published in Q3 2024

Room heat pump: A room air conditioner as defined at 10 CFR 430.2 that utilizes reverse cycle refrigeration as its prime source for heating the indoor space.

- Type 1 heat pump: A room heat pump that does not have active defrost or for which the specified compressor cut-in and cut-out temperatures are not both less than 40°F.
- Type 2 heat pump: A room heat pump that has active defrost and for which the specified compressor cut-in and cutout temperatures are both less than 40°F but not both less than 17°F.
- Type 3 heat pump: A room heat pump that has active defrost and for which the specified compressor cut-in and cutout temperatures are both less than 17°F but not both less than 5°F.
- Type 4 heat pump: A room heat pump that has active defrost and for which the specified compressor cut-in and cutout temperatures are both less 5°F.

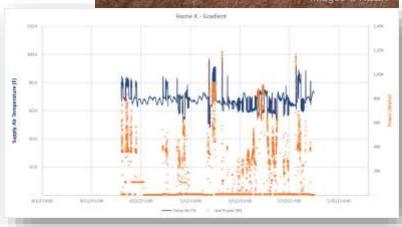


2023 NEEA Room HP Research

- 1. Understand the **customer experience** installing, operating and their expectations of what a window heat pump is and does.
- 2. Understand, installation, noise, and any mechanical limitations that may impact performance or customer experience.
- 3. Understand how users changed behavior such that the window HP displaced heating and cooling from preexisting sources.

Aug 1 - Product Council Presentation Recording Northwest Energy Efficiency Alliance (NEEA) | Product Council







Phase 1 Findings

- Energy and Comfort top priorities
 (Note efficiency was not top priority once installed)
- Customers already use multiple products to heat and cool their homes – most are familiar with portable products
- 72% completely agree the concept of a dual heat/cool window unit is appealing
- Portability and 120V outlet compatibility drive interest
- Intended use will likely be to improve comfort in rooms or areas not currently well served by existing heating system



Phase 2 Observations

- Most participants were at least somewhat satisfied across all attributes. Participants were most satisfied with the ease of use, followed by overall heating performance, then noise level
- Units worked as expected
- Although installation was considered easy overall, there were some issues
- Once instructed, participants used product for primary heat in space, but w/o guidance they didn't.
- Potential deal breakers: 40°F limit, aesthetics, physical barriers, noise level



Next Steps - 2024-2026

- Lab testing to new test procedure
- Utility Field Pilots and Customer Use tests
- Develop Savings Estimates
- Develop Program Recommendations
- Stack utility incentives with IRA rebate dollars
- Attract new manufacturers and build competitive marketplace to drive price down

Advanced Features and Capabilities



Low Load Efficient (LLE) Heat Pumps

When sized right, a variable speed heat pump spends most of its time running at part load.

Good VSHPs are 40+% more efficient when running at minimum output than at full output. (lots of potential benefit)





LLE is great in Mild Climates

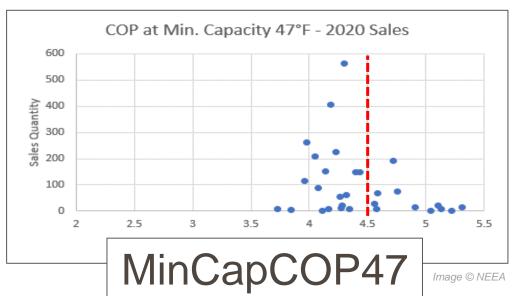
 Increasing part load efficiency by 12.5% in a mild climate should produce a 7-8% decrease in annual energy use.

Annual Savings Portland 7.9% 7.4% **Boise** 4.4% Bozeman Sacramento 8.4% **Denver** 6.8% **Minneapolis** 3.8% **New York City** 8.6% **Washington DC** 8.2%

Based on MN CEE modeling work of 2024 for part load efficiency improvement

 2020 sales data shows roughly a quarter of sales already achieve this target.

 250-500 kWh/yr incremental savings for typical existing home

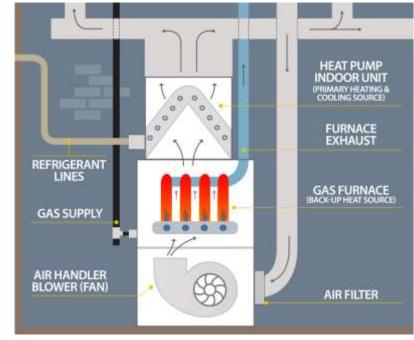




Dual Fuel Systems Need LLE Heat Pumps

 Dual fuel heat pumps cannot operate the heat pump and the gas furnace at the same time*

 The heat pump never runs at full load, it always runs at part load



Graphic by Slipstream Inc.



Dual Fuel with a LLE Heat Pump

- Better savings than a cold climate heat pump*
- No additional cost
- No change in system design
- Same crossover temperature

Type	Relative Savings
Single Speed	-
Ave VSHP	12%
Low Load Efficient	17%
Cold Climate	15%

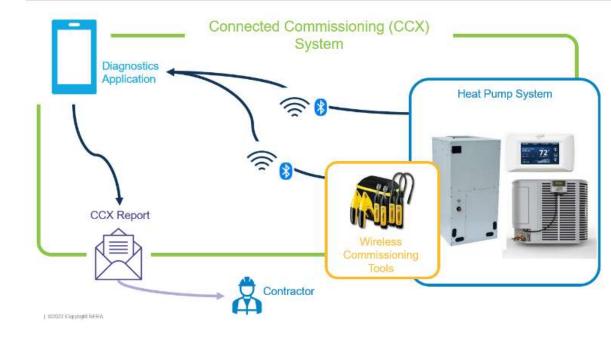
These preliminary results based on simple bin-hour model in climate zone 4, with cross over temperature of 32F and similar HSPF2 values. More careful analysis and field or lab testing is needed.

^{*} crossover point = 32F



Commissioning is Changing

 HP guides commissioning and generates a report that confirms it setup and operating correctly



- Data collected during commissioning is be stored remotely so that it can be retrieved during service visits and aid diagnosis of system operation
- Systems will last longer and perform better

Potential Savings

Commissioning faults

Control Settings

Fault Name	Estimated Savings ^{1,2}	Likelihood of Error ³
Reduced Indoor Coil Airflow	5%	33%
Refrigerant Undercharge/ Overcharge	10%	28%
Refrigerant Subcooling	8%	Missing Data
Non-Condensable Gases	2%	Missing Data
Appropriate Aux heat control settings	8%	57%

Commissioning Savings =
$$\sum_{Eault=i}^{n} Savings_i * Likelihood_i = 9%$$

(5%*10% + 10%*28% + 8%*57%)

- 1. 2014 NIST fault impact study
- 2. 2023 Ben Larson Research memo
- 2019 BPA's CC&S ASHP field study



Conservative Estimate of Savings

The fraction of CCX systems that are actually commissioned using a certified verification report

9% x 80% x 75% ~ **5**%

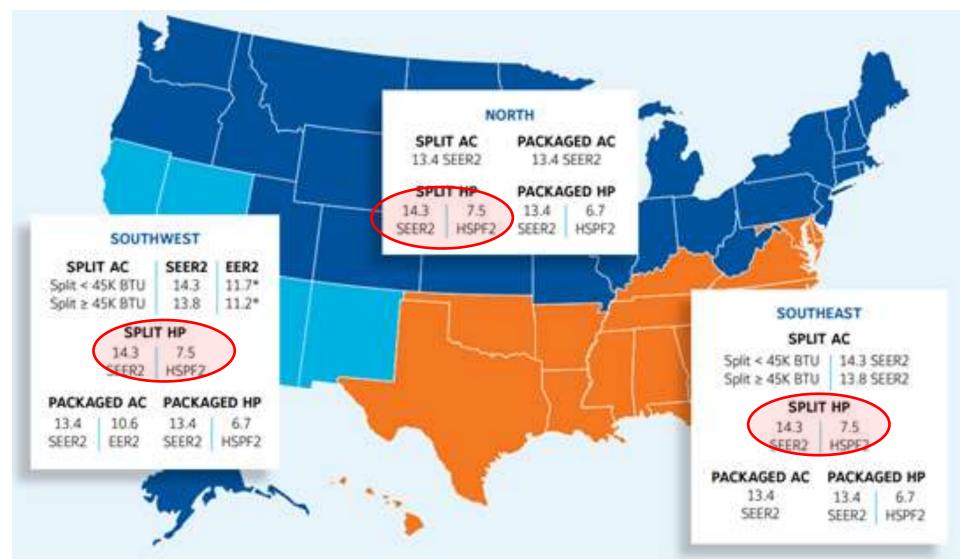
Potential savings assuming that all faults are fixed

The fraction of faults that CCX systems correctly identified and resolved during commissioning

National Standards and Tax Credit Criteria



Federal Minimum Standard





2023-2024 Tax Credit Criteria

CEE AIR SOURCE HEAT PUMPS - South

CEE Split Ducted ASHP Specifications - South						
Level	SEER2	EER2	HSPF2	Connectivity		
CEE Tier 1	≥ 15.2	≥ 11.7	≥ 7.8	N/A		
CEE Advanced Tier	≥ 17.0	≥ 12.0	≥ 8.0	CEE Demand Response Criteria Level 2		

CEE Non-Ducted ASHP Specification - South							
Level	SEER2	EER2	HSPF2	Connectivity			
CEE Tier 1	≥ 15.2	≥ 11.7	≥ 7.8	N/A			
CEE Tier 2	≥ 16.0	≥ 12.0	≥ 9.0	N/A			
CEE Advanced Tier	≥ 17.0	≥ 13.0	≥ 9.0	CEE Demand Response Criteria Level 2			

CEE Packaged ASHP Specification – South						
Level	SEER2	EER2	HSPF2	Connectivity		
CEE Tier 1	≥ 15.2	≥ 10.6	≥ 7.2	N/A		
CEE Advanced Tier	≥ 16.0	≥ 11.0	≥ 8.0	CEE Demand Response Criteria Level 2		

ENERGY MANAGEMENT CRITERIA

Score Electric and Gas, Am Sustem

- A The ability to report operational status of the product or system upon request
- B The ability for servote operation of the product or system by a customer-authorized third party
- C The ability for the customer to override" remote charges of load states. D The ability for firmware updates to the product or connected control for a system, to ensure that
- milibility and cybersecurity remain current with little to no consumer interaction.
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DEMAND RESPONSE CRITERIA

Scope: Flectric Variable Capacity HVAC Systems, as defined in AHRI Standard CWI

Lovel	Requirements
CEE Level 1	AHRI Standard D80 as is. Either ANSE/CTA-298-A OR OpenADR 20 communication interfaces.
CEE Lovel 2	Both ANSUCTA-2865-A AND OpenADS 1.0 communication intentages; An open modular physical interface of ANSUCTA-2865-A; and a secondary communication interface in facilitate customer interactions.

CEE AIR SOURCE HEAT PUMPS - North and Canada

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Level	SEER2	EER2	HSPF2	COP at	Capacity Ratio^	Connectivity
CEE Tier 1	≥ 15.2	≥ 10.0	≥ 8.1	≥ 1.75	≥ 58% at 17°F/47°F	N/A
CEE Advanced Tier**	≥ 17.0	N/A	≥ 8.1	≥ 1.75	or ≥ 70% at 5°F/47°F	CEE Demand Response Criteria Level 2

CEE Non-Ducted ASHP Specification - North and Canada						
Level	SEER2	EER2	HSPF2	COP at 5°F*	Capacity Ratio^	Connectivity
CEE Tier 1	≥ 15.2	≥ 9.0	≥ 8.5	≥ 1.75	≥ 58% at 17°F/47°F	N/A
CEE Tier 2	≥ 16.0	≥ 9.0	≥ 9.5	≥ 1.75	or	N/A
CEE Advanced Tier**	≥ 17.0	N/A	≥ 10.0	≥ 1.75	≥ 70% at 5°F/47°F	CEE Demand Response Criteria Level 2

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CEE Packaged ASHP Specification - North and Canada						
Level	SEER2	EER2	HSPF2	COP at 5°F*	Capacity Ratio [^]	Connectivity
CEE Tier 1	≥ 15.2	≥ 10.0	≥ 8.1	≥ 1.75	≥ 58% at 17°F/47°F	N/A
CEE Advanced Tier**	≥ 16.0	N/A	≥ 9.0	≥ 1.75	or ≥ 70% at 5°F/47°F	CEE Demand Response Criteria Level 2

^{^5°}F, 17°F and 47°F are rated capacity data points as determined per the Appendix MI tests.

^{*} For the duration of the 2023 calendar year, COP at 5°F ≥ 1.75 may be met using Appendix M1 test method OR via DOE sanctioned calculation methodology based on COP at 17°F and COP at 47°F. Starting January 1, 2024, COP at 5°F must be met using the Appendix M1 test method.

^{**} For the Advanced Tier, must perform the ENERGY STAR Cold Climate Heat Pump Controls Verification Procedure (CVP) to confirm that the above performance metrics measured at the Appendix MI low ambient test point at 5° F are achieved by the native controls operating as they would in a customer's home.



Tax Credit for Heat Pumps (\$2000)

IRA defined this as CEE's highest non-advanced tier

alized)

2025+ TAX CREDIT CRITERIA (3 different heat pump types – These are not finalized)

• Split System $HSPF2 \ge 8.0$, $SEER2 \ge 16.0$, $EER2 \ge 9.0$

• Packaged System HSPF2 \geq 7.5, SEER2 \geq 16.0, EER2 \geq 9.0

Room HP HEER ≥ tbd, COP₁₇ ≥ 1.75 Type 3 or Type 4

ADDITIONAL DESIGNATION (current CEE thinking)

• Advanced Tier $HSPF2 \ge 8.0$, $SEER2 \ge 17.0$, $EER2 \ge 9.0$, OpenADR & CTA2045B

• Cold Climate $HSPF2 \ge 8.5$, $SEER2 \ge 17.0$, $EER2 \ge 9.0$, $COP@5 \ge 1.75$, $CapRatio5 \ge 70\%$

Adv. Cold Climate HSPF2 ≥ tbd, SEER2 ≥ 17.0, EER2 ≥ 9.0, COP@5 ≥ tbd, CapRatio5 ≥ tbd%

ADDITIONAL DESIGNATION (Proposed by NEEA to CEE)

Hot Climate Tax Credit + EER2 ≥ 11.7

Dual Fuel Tax Credit + MinCapCOP47 ≥ 4.5



Questions and Discussion

